



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	841349	1	Cylinder block		MO-15652
	841828	1	Cylinder block		MO15653-
2		5	· BEARING CAP		
3	835037	5	· Screw		
5	835038	5	· Stud	02A-0600	
6	818989	2	· Locating pin		
7	835039	8	· Plug		
8	835040	2	· Locating pin		
9	835043	4	· Plug		
10	835040	2	· Locating pin		
11	952075	5	· Plug		
12	835496	1	· Plug		
13	841423	2	· Bushing	02A-0400	
14	841424	2	· Bushing	02A-0400	
15	841422	1	· Bearing	02A-0400	
16	835497	4	· Locating pin		
17	191026	1	· Plug		(952069)
18	826465	8	· Piston	02A-0300	
19	940133	1	· Screw		
20	18651	1	· Gasket		
21	192134	2	· Plug		
22		X	· MAIN BEARING KIT	02A-0300	
23	835977	1	Flywheel housing		REPLACED BY 1EA FLYWHEEL COVER 841967 AND 1EA GREASE NIPPLE 914167.
	841967	1	Flywheel housing		
23A	804262	1	Plug		EARLY TYPE
	914167	1	Lubricating nipple		LATE TYPE
24	826448	1	Cover plate		
25	947224	5	Screw		
26	941939	6	Screw		
27	942336	6	Spring washer		
28			SCREW		EXCL AQ225D
29			SPACER SLEEVE		EXCL AQ225D
30			SCREW		EXCL AQ225D
31			SPACER SLEEVE		EXCL AQ225D
32			PLUG		EXCL AQ225D
33			PLATE		EXCL AQ225D