



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	853434	1	Lower gear	
	876109	1	• Gear housing	(875433)
2	832722	1	• • Bearing housing	
3		1	• • GEAR HOUSING	
4	853431	1	• • Exhaust outlet	
5	959447	1	• • Hex. socket screw	
6	183497	1	• • Needle bearing	
7		1	• • • WASHER	
8	941812	2	• • Hex. socket screw	
9	832555	1	• Countershaft	
10	183374	1	• Ball bearing	
11	941832	X	• Shim	TH = 0,05 MM
	941833	X	• Shim	TH = 0.20mm
12	875440	1	• Propeller shaft	
13	183390	1	• • Needle roller bushin	
14	11072	1	• Roller bearing	
15	897387	1	• Tensioning ring	
16	907023	1	• Lock washer	
17	906633	1	• Round nut	
18	814164	1	• Nut	
19	814165	1	• Washer	
20	181366	1	• Ball bearing	
21	907025	1	• Lock washer	
22		1	• Round nut	
23	832624	1	• Gear set	RATIO 1,61:1
23A	948407	X	• • Spring pin	
24	914474	1	• Snap ring	
25	814482	1	• Oil strainer	
26	832548	1	• Pump rotor	
27	832725	1	• Thrust ring	
28	953449	6	• Stud	
29	955825	6	• Hexagon nut	
30	925261	2	• O-ring	
31	875805	1	• Zinc ring kit	
32	940203	2	• • Screw	
33	897426	2	• Sealing ring	
34	839534	1	• Line cutter	
35	850785	1	• Spinner	
35A	851261	1	• Spacer washer	
36	897367	1	• Lock washer	ALT
37	839354	1	• Plug	
38	955974	1	• O-ring	
39	850889	1	• Screw	
39A	850888	1	• Plastic washer	
40	944522	X	• Shim	TH = 0,05 MM
	42981	X	• Shim	TH = 0.10mm
	968057	X	• Shim	TH = 0.20mm
	42980	X	• Shim	TH = 0.35mm
41	944970	X	• Shim	TH = 1,60 MM
42	944561	X	• Shim	TH = 0,05 MM
	944562	X	• Shim	TH = 0.10mm
	851767	X	• Shim	TH = 0.20mm
43	832191	1	• Gasket	
44	925256	1	O-ring	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
45	850304	1	Splined sleeve	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
46	914508	1	• Snap ring	
47	941810	4	Hex. socket screw	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
48	853095	4	Washer	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.