



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	852193	1	Lower gear	E.U, RATIO 1,95:1
2	854051	1	· Housing	
3	854053	1	· · Bearing housing	
4	852643	2	· · Attaching plate	
5	948338	6	· · Blind rivet	
6	852644	1	· · Check valve	
7	854054	1	· Steering fin	
8	941817	1	· Hex. socket screw	
9	852183	1	· Countershaft	
10	184654	1	· Needle roller bushin	
11	184682	1	· Inner ring	
12	852174	1	· Drive gear set	RATIO 1,95:1
13	852212	1	· Nut	
14	941832	X	· Shim	TH = 0,05 MM
	941833	X	· Shim	TH = 0.20mm
15	183374	1	· Ball bearing	
16	944970	X	· Shim	TH = 1,60 MM
17	11072	1	· Roller bearing	
18	944522	X	· Shim	TH = 1.0mm
	42981	X	· Shim	TH = 0.10mm
	968057	X	· Shim	TH = 0.2mm
	42980	X	· Shim	TH = 0.35mm
19	897387	1	· Tensioning ring	
20	907023	1	· Lock washer	
21	906633	1	· Round nut	
22	814482	1	· Oil strainer	
23	852904	1	· Magnetic plug	
24	955974	1	· O-ring	
25	852181	1	· Propeller shaft	
25A	11044	1	· Roller bearing	
26	184765	1	· Roller bearing, COMPL.	
26A	184690	1	· · Inner ring	REPL BY 184765
27		1	· · Cup	REPL BY 184765
28	943252	X	· Shim	TH = 0,05 MM
	941823	X	· Shim	TH = 0.10mm
	967351	X	· Shim	TH=0,15mm
	941824	X	Shim	TH = 0.20mm
	941825	X	Shim	TH = 0.4mm
29	184691	1	· Roller bearing	
30	81374	X	· Shim	TH = 0.10mm
	81375	X	· Shim	TH=0,15mm
	81376	X	· Shim	TH = 0.35mm
31	925258	2	· O-ring	
32	941812	2	· Hex. socket screw	
33	875821	1	· Zinc ring kit	
		1	· · ZINC RING	
34	966808	2	· · Screw	
35	183859	1	· Needle roller bushin	
36	184683	1	· Inner ring	
37	851407	2	· Sealing ring	
38	853440	1	· Line cutter	FORWARD, (852198)
38A	853584	1	· Plastic washer	FRONT
38	854294	1	· Plastic washer	REAR
39	183272	1	· Needle roller bushin	
40	853871	1	· Sealing ring	SERIAL NO 3102023000-
41	853869	1	· Lock washer	
42	852196	1	· Propeller nut	
43	853441	1	· Line cutter	REAR, (852206)
44	853825	1	· Propeller cone kit	WHITE, REPL BY 854243
	854243	1	· Propeller cone kit	gray
45		1	· · PROPELLER CONE	
46	941670	1	· · · Washer	
47	852216	1	· · · Lock screw	
48	925256	1	O-ring	INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.

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49	850304	1	Splined sleeve	INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
50	853095	4	Washer	INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
51	941810	4	Hex. socket screw	INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
52	876138	1	Anode kit	TO BE USED IN FRESH-WATER.
53	966808	2	· Screw	