

AQ205A

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
856136	1	Longblock		MODEL 1988
		Bulletin P-21-0-8	P-21-0-8-EN	Longblock Guidelines, 430A, 431A, AQ205A
856367	2	• Cylinder head		
856371	2	• Gasket		
835077	10	• Screw		
835079	4	• Screw		
835078	12	• Screw		
856398	2	• Valve cover		
818620	2	• Filler cap		
856401	2	• Gasket		
856400	6	• Screw		
	1	• CYLINDER BLOCK		
841873	6	• Inlet valve		STD
856368	6	• Exhaust valve		STD
835102	12	• Spring		
841782	6	• Washer		INLET
855825	6	• Rotator		EXHAUST
855564	1	• Sealing kit		
835401	24	• Valve collet		
841781	12	• Shield		
856396	12	• Push rod		
856397	12	• Tappet		
856406	6	• Guide		
856407	1	• Retainer		
856421	12	• Rocker arm		
841749	1	• Timing gear casing		
841038	1	• Setting indicator		
943629	10	• Screw		
856663	1	• Gasket		
856394	1	• Camshaft		
856408	1	• Retainer		
856409	2	• Screw		
856395	1	• Sprocket		
856069	1	• Sprocket		
856070	1	• Chain		
940135	3	• Screw		
941907	3	• Spring washer		
856372	1	• Crankshaft		
856373	1	• Vibration damper		
835059	2	• Key		
856374	1	• Flywheel		
835439	6	• Screw		
941909	6	• Spring washer		
856375	6	• Connecting rod		
856383	6	• Rod bearing		
856386	1	• Oil pan		
856402	1	• Gasket		
841215	1	• Plug		
856295	1	• Gasket		
940100	12	• Screw		
955893	12	• Washer		
940135	2	• Screw		
856388	1	• Reinforcement		RIGHT SIDE
856389	1	• Reinforcement		LEFT SIDE
945457	2	• Nut		
856390	1	• Oil pump		
835372	1	• Oil pump screen		
835373	1	• Shaft		
835374	1	• Sleeve		
955550	1	• Screw		
856391	1	• Retainer		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
841750	1	· Oil filter		
		· Bulletin P-21-7-1	P-21-7-1-EN	Oil Filters, GM gas engines
856392	1	· Inlet pipe		
856393	2	· Gasket		
855824	8	· Screw		
855597	4	· Screw		
856364	1	· Water pump		
940162	1	· Screw		
955536	2	· Screw		
955540	1	· Screw		
876046	1	· Spark plug kit		