



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	850460	1	Upper gear		REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014
	851340	1	Upper gear		PZ2898015-
2		1	· Housing		
3	941814	2	· Stud	17108	
4	832667	1	· Gear housing cover		
5	814179	1	· Plug		
6	897682	1	· Gasket		
7	941807	3	· Hex. socket screw		
8	814643	1	· Hollow screw		
9	955989	1	· O-ring		
10	832669	1	· Gasket		
11	839027	1	· Gear set		
12	875425	1	· Bearing box		
13	951940	1	· · Spring pin		
14	183247	1	· · Roller bearing		
15	183668	1	· · Roller bearing		
16	897772	1	· · Oil deflector		EARLY TYPE
17	925256	2	· O-ring		
18	941826	X	· Shim		TH = 0,05 MM
	941827	X	· Shim		TH = 0.2mm
	948230	X	· Shim		TH = 0.35mm
19	839253	1	· Sealing ring		
20	914538	1	· Snap ring		
21	832675	1	· Washer		
22	956000	1	· O-ring		
23	943871	X	· Shim		TH = 0,05 MM
	943872	X	· Shim		TH = 0.1mm
	943873	X	· Shim		TH = 0.2mm
24	839028	1	· Joint		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853560	1	· · Joint fork kit		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	839026	1	· · Fork		
27	897706	1	· · Intermediate section		
28	897707	2	· · Cross piece		REPLACED BY 853455., PZ-28159836
	853255	2	· · Spider		PZ28159837-
29	897776	4	· · · Lock ring		FOR 897707
	853331	4	· · · Lock ring		FOR 853255.
30		8	· · · NEEDLE BEARING		
31		8	· · · PROTECTOR RING		
32		8	· · · CORK RING		
33		1	· Screw		
34	839013	1	· Washer		
35		1	· Tensioning ring		PZ-2898014
	851265	1	· Tensioning ring		PZ2898015-
35A	852705	1	· Pivot pin		PZ2898015-
35B	941807	2	· Hex. socket screw		PZ2898015-
36	956590	4	· Hex. socket screw		
37	942598	4	· Washer		
38	853542	2	· Ball bearing		(183729)
39	832644	2	· Bearing sleeve		
40	943869	X	· Shim		TH = 0,05 MM
	946179	X	· Shim		TH = 0.1mm
	943870	X	· Shim		TH = 0.2mm
41	967352	X	· Shim		TH = 0,05 MM
	943866	X	· Shim		TH = 0.1mm
	943867	X	· Shim		TH = 0.2mm
	943868	X	· Shim		TH = 0.4mm
42	897385	1	· Shaft		
43	814601	1	· Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
44	813970	1	· Spring		
45	26411	1	· Shim		TH = 1.0mm

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46	951077	1	• Snap ring		
47	181359	4	• Needle roller assemb		
48		2	• Spacer ring		
49	897313	1	• Spacer ring		
50	897312	2	• Lock ring		
51	839332	X	• Nut		ALT, TH = 2,00 MM
	839333	X	• Nut		ALT, TH = 2,37 MM
	839334	X	• Nut		ALT, TH = 2,65 MM
52	839504	1	• Shift mechanism		
53	839505	1	• • Bearing housing		
54	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
55	814603	1	• • Dog		
56	814184	1	• • Spring		
57		2	• • Ball		PZ-2829528
58		2	• • Spring		PZ-2829528
59		X	• • Locking wire		PZ-2829528 L = 300 MM
60	897711	1	• • Screw		
61	897871	X	• • Shim		TH = 0.2mm
62	958838	1	• • Sealing ring		
63	951924	1	• • Spring pin		
64	942871	1	• • Clevis pin		
65	925093	1	• • O-ring		
66	940169	4	• Hexagon screw		
67	875826	1	• Bellows kit		
68	853013	1	• • Hose clamp		(961677)
69	853012	1	• • Hose clamp		(961676)
70	839351	1	• Oil dipstick		
71	955974	1	• O-ring		
72		1	• Sign		
73	804269	2	• Drive screw		
74	832716	1	Shoulder screw		PZ-2898014
75	832570	1	Protecting cover		
76	897873	1	• Latch		
77	943218	1	• Cross recessed screw		
78	941816	1	Cross recessed screw		
79	839465	1	Sign		AQ 280