

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851875	1	Lower gear	
2	851877	1	· Housing	
3	839389	1	· · Bearing housing	
4	852644	1	· · Check valve	
5	852643	2	· · Attaching plate	
6		6	· · RIVET	
7	851452	1	· Steering fin	
8	959440	1	· Hex. socket screw	
9	832624	1	· Gear set	RATIO 1,61:1
10	948407	X	· · Spring pin	
11	832555	1	· Countershaft	
12	183374	1	· Ball bearing	
13	941832	X	· Shim	TH = 0,05 MM
	941833	X	· Shim	TH = 0.20mm
14	832191	1	· Gasket	
15	11072	1	· Roller bearing	
16	897387	1	· Tensioning ring	
17	944970	X	· Shim	TH = 1,60 MM
18	944522	X	· Shim	TH = 0,05 MM
	42981	X	· Shim	TH = 0.10mm
	42980	X	· Shim	TH = 0.35mm
19	907023	1	· Lock washer	
20	906633	1	· Round nut	
21	183497	1	· Needle bearing	
22	814164	1	· Nut	
23	814165	1	· Washer	
24	875524	1	· Propeller shaft	
25	183390	1	· · Needle roller bushin	
26	832548	1	· Pump rotor	
27	914474	1	· Snap ring	
28	181366	1	· Ball bearing	
29	944561	X	· Shim	TH = 0,05 MM
	944562	X	· Shim	TH = 0.10mm
	851767	X	· Shim	TH = 0.20mm
30	832725	1	· Thrust ring	
31	953449	6	· Stud	
32	955825	6	· Hexagon nut	
33	907025	1	· Lock washer	
34		1	· Round nut	
35	925261	2	· O-ring	
36	897426	2	· Sealing ring	
37	941812	2	· Hex. socket screw	
38	875815	1	· Zinc ring kit	
39	941809	2	· · Hex. socket screw	
40	839423	1	· Line cutter	
41	850785	1	· Spinner	
42	851261	1	· Spacer washer	
43	850888	1	· Plastic washer	
44	850889	1	· Screw	
45	839354	1	· Plug	
46	955974	1	· O-ring	
47	814482	1	· Oil strainer	
48	925256	1	O-ring	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
49	850304	1	Splined sleeve	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
50	941810	4	Hex. socket screw	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
51	853095	4	Washer	