



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875635	1	Clamping ring		DRILLED 30MM.. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	875672	1	Shield		
	875532	1	Clamping ring		REPLACED BY REVERSE GEAR 834709.. 4" PROPELLER SHAFT FLANGE.
	875671	1	Transom shield		
2	839441	1	· Steering yoke		
3	914169	1	· · Lubricating nipple		
4	839195	1	· · Ring	IK	
			· · Bulletin 48-23	48-23-EN	Seal Ring
5	814640	2	· Bushing		
6	850653	1	· Bushing		REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
7	941872	2	· Stud		
8	897798	2	· Shoulder screw		
9	897244	2	· Washer		
10	943152	2	· Nut		
11	832651	1	· Bushing		LOWER
12	832652	1	· Bushing		UPPER
13	839592	1	· Protective helmet		EARLY TYPE. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	814684	1	· Protective helmet		EARLY TYPE. REPLACED BY REVERSE GEAR 834709.
	851267	1	· Protective helmet		LATE TYPE
14	839698	1	· · Bushing		EARLY TYPE. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
15	839697	1	· · Bushing		EARLY TYPE. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
15A	814641	1	· · Bushing		EARLY TYPE
	851262	1	· · Bushing		LATE TYPE. DRILLED 35MM.
16	832608	1	· Sign		
17	804269	2	· Drive screw		
18	897744	1	· Plug		EARLY TYPE
19	897745	1	· Gasket		EARLY TYPE
19A	852705	1	Pivot pin		LATE TYPE, SEE GROUP 4C
19B	941807	2	Screw		LATE TYPE, SEE GROUP 4C
20	897726	1	Sealing strip		
20A	897744	1	Plug		
20B	897745	1	Gasket		
21	959967	4	Screw		
22	925256	1	O-ring	IK	
23	835336	1	Grommet		REPLACED BY REVERSE GEAR 834709.
	826443	1	Grommet		REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
24	941399	1	· Plug		
25	925055	4	O-ring		
26	850004	1	Bellows		
27	897803	9	· Ring		
28	961675	2	Hose clamp		
29	843235	2	Rubber hook		REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	897773	1	Hose		REPLACED BY REVERSE GEAR 834709.
30	897824	1	Conveyer stop		REPLACED BY REVERSE GEAR 834707, FLANGE 819105.
31	944738	1	Plastic plug		REPLACED BY REVERSE GEAR 834707, FLANGE 819105.
32	832598	1	Zinc electrode		
33	959438	2	Screw		
34	814301	1	Adjuster pin		
35	814357	2	Flange nut		
36	897831	2	Pivot pin		
37	941873	2	Screw		
38	941670	2	Washer		
39	806310	1	Clamping ring		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
40	804190	2	· Rubber ring		
41	191844	6	· Screw		
42	806624	3	· Striker plate		
43	875531	1	Rubber cushion		
44	832565	2	· Gasket		
45	940097	2	· Washer		
46	950364	2	· Nut		
47	850488	1	Spindle arm		SEE GROUP 6. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	839459	1	Spindle arm		SEE GROUP 6. REPLACED BY REVERSE GEAR 834709.
48	955537	1	Screw		
49	940097	1	Washer		
50	850729	1	Grommet		REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	826819	1	Grommet		REPLACED BY REVERSE GEAR 834709.
51	950352	2	Lock nut		
52	955893	2	Washer		
53	925063	1	O-ring		
54	897599	1	Hose		
55	961668	2	Hose clamp		
56	851766	1	Hose connection		SEE GROUP 4C
57	839091	1	Hose		
58	952635	1	Clamp		
59		X	CONTROL CABLE		SEE GROUP 9
60	897745	1	Gasket		
61	943426	6	Screw		
62	850418	6	O-ring		
63	190878	6	Washer		
64	940176	6	Nut		
65	839425	1	Shaft		
66	181105	1	Ball bearing		
67	914462	1	Lock ring		
68	914533	3	Snap ring		
69	958860	2	Sealing ring		
70	11013	1	Ball bearing		
71	958860	1	Sealing ring		
72	835977	1	Flywheel housing		SEE GROUP 2A. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	839482	1	Intermediate section		SEE GROUP 2A. REPLACED BY REVERSE GEAR 834709.
73	804262	1	Plug		
74	834751	2	Hose		SEE GROUP 2B. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	952982	X	Rubber hose		L = 2X130 MM. REPLACED BY REVERSE GEAR 834709.
75	834718	8	Hose clamp		SEE GROUP 2B. REPLACED BY REVERSE GEAR 834708, FLANGE 819105.
	943482	4	Hose clamp		SEE GROUP 2B. REPLACED BY REVERSE GEAR 834709.
76		X	CABLE AND CABLE TERMINALS		SEE GROUP 3
77	835866	1	Clamp		SEE GROUP 2B
78		X	HOSE		SEE GROUP 2B
79	839696	1	Shoulder screw		EARLY TYPE SEE GROUP 4C
80	956568	2	Screw		SEE GROUP 9
81	941909	6	Spring washer		REPLACED BY REVERSE GEAR 834709.
82	940157	6	Nut		REPLACED BY REVERSE GEAR 834709.
83	814253	1	Hose attachment		REPLACED BY REVERSE GEAR 834709.
84	835572	1	Hose		REPLACED BY REVERSE GEAR 834709.
85	943475	2	Hose clamp		REPLACED BY REVERSE GEAR 834709.
86	897836	1	Washer		EARLY TYPE