



| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC. | NOTES  |
|-----|----------|-----|------------------------|----------|--|
| 1   | 875532   | 1   | Clamping ring          |          | EARLY TYPE. REPLACED BY 1EA 875671 1EA 851265 1EA 851263 2EA 941807. |
|     | 875671   | 1   | Transom shield         |          | LATE TYPE  |
| 2   | 839441   | 1   | · Steering yoke        |          |  |
| 3   | 914169   | 1   | · · Lubricating nipple |          |  |
| 4   | 839195   | 1   | · · Ring               | IK       |  |
|     |          |     | · · Bulletin 48-23     | 48-23-EN | Seal Ring  |
| 5   | 814640   | 2   | · · Bushing            |          |  |
| 6   | 941872   | 2   | · Stud                 |          |  |
| 7   | 897798   | 2   | · Shoulder screw       |          |  |
| 8   | 897244   | 2   | · Washer               |          |  |
| 9   | 943152   | 2   | · Nut                  |          |  |
| 10  | 832651   | 1   | · Bushing              |          | LOWER  |
| 11  | 832652   | 1   | · Bushing              |          | UPPER  |
| 12  | 814684   | 1   | · Protective helmet    |          | EARLY TYPE   |
|     | 851267   | 1   | · Protective helmet    |          | LATE TYPE  |
| 13  | 814641   | 1   | · · Bushing            |          | EARLY TYPE   |
| 13A | 851262   | 1   | · Bushing              |          | LATE TYPE. FOR BEARING TAP WITH TWO BOLTS.                           |
| 14  | 832608   | 1   | · Sign                 |          |  |
| 15  | 804269   | 2   | · Drive screw          |          |  |
| 16  | 897744   | 1   | · Plug                 |          | EARLY TYPE   |
| 17  | 897745   | 1   | · Gasket               |          | EARLY TYPE   |
| 17A | 852705   | 1   | Pivot pin              |          | LATE TYPE, SEE GROUP 4C  |
| 17B | 941807   | 2   | Screw                  |          | LATE TYPE, SEE GROUP 4C  |
| 18  | 956568   | 2   | Screw                  |          | SEE GROUP 9  |
| 19  | 897726   | 1   | Sealing strip          | IK       |  |
| 20  | 959967   | 4   | Screw                  |          |  |
| 21  | 925256   | 1   | O-ring                 | IK       |  |
| 22  | 835911   | 1   | Exhaust grommet        |          |  |
| 23  | 955893   | 2   | Washer                 |          |  |
| 24  | 850004   | 1   | Bellows                |          |  |
| 25  | 897803   | 9   | · Ring                 |          |  |
| 26  | 961675   | 2   | Hose clamp             |          |  |
| 27  | 897773   | 1   | Hose                   |          |  |
| 28  | 897836   | 1   | Washer                 |          |  |
| 29  | 897744   | 1   | Plug                   |          |  |
| 30  | 897745   | 1   | Gasket                 |          |  |
| 31  | 832598   | 1   | Zinc electrode         |          |  |
| 32  | 959438   | 2   | Screw                  |          |  |
| 33  | 814301   | 1   | Adjuster pin           |          |  |
| 34  | 814357   | 2   | Flange nut             |          |  |
| 35  | 897831   | 2   | Pivot pin              |          |  |
| 36  | 941873   | 2   | Screw                  |          |  |
| 37  | 941670   | 2   | Washer                 |          |  |
| 38  | 806310   | 1   | Clamping ring          |          |  |
| 39  | 804190   | 2   | · Rubber ring          |          |  |
| 40  | 191844   | 6   | · Screw                |          |  |
| 41  | 806624   | 3   | · Striker plate        |          |  |
| 42  | 875531   | 1   | Rubber cushion         |          |  |
| 43  | 832565   | 2   | · Gasket               |          |  |
| 44  | 940097   | 2   | · Washer               |          |  |
| 45  | 950364   | 2   | · Nut                  |          |  |
| 46  | 850299   | 1   | Spindle arm            |          | SEE GROUP 6  |
| 47  | 955537   | 1   | Screw                  |          |  |
| 48  | 940097   | 1   | Washer                 |          |  |
| 49  | 834574   | 1   | Grommet                |          |  |
| 50  | 950352   | 2   | Lock nut               |          |  |
| 51  | 925063   | 1   | O-ring                 |          |  |
| 52  | 897599   | 1   | Hose                   |          |  |
| 53  | 961668   | 1   | Hose clamp             |          |  |
| 54  | 839091   | 1   | Hose                   |          |  |
| 55  | 952635   | 1   | Clamp                  |          |  |
| 56  |          | X   | CONTROL CABLE          |          | SEE GROUP 9  |

| REF | PART NO. | QTY | DESCRIPTION          | SEE SEC. | NOTES                     |
|-----|----------|-----|----------------------|----------|---------------------------|
| 57  | 897745   | 1   | Gasket               |          |                           |
| 58  | 943426   | 6   | Screw                |          |                           |
| 59  | 850418   | 6   | O-ring               |          |                           |
| 60  | 190878   | 6   | Washer               |          |                           |
| 61  | 940176   | 6   | Nut                  |          |                           |
| 62  | 839425   | 1   | Shaft                |          |                           |
| 63  | 181105   | 1   | Ball bearing         |          |                           |
| 64  | 914462   | 1   | Lock ring            |          |                           |
| 65  | 914533   | 3   | Snap ring            |          |                           |
| 66  | 958860   | 1   | Sealing ring         |          |                           |
| 67  | 11013    | 1   | Ball bearing         |          |                           |
| 68  | 958860   | 1   | Sealing ring         |          |                           |
| 69  | 839482   | 1   | Intermediate section |          |                           |
| 70  | 804262   | 1   | Plug                 |          |                           |
| 71  | 941909   | 6   | Spring washer        |          |                           |
| 72  | 940157   | 6   | Nut                  |          |                           |
| 73  | 952986   | X   | Rubber hose          |          | L = 2X130 MM, SEE GROUP 2 |
| 74  | 943482   | 4   | Hose clamp           |          |                           |
| 75  |          | X   | CABLES AND TERMINALS |          | SEE GROUP 3               |
| 76  | 832846   | 1   | Hose connection      |          | SEE GROUP 4C              |
| 77  | 897824   | 1   | Conveyer stop        |          | FOR TRANSPORT.            |
| 78  | 944738   | 1   | Plastic plug         |          | FOR TRANSPORT.            |
| 79  | 925055   | 4   | O-ring               |          |                           |