



**DRIVE SP-A**

| REF | PART NO. | QTY | DESCRIPTION         |    | NOTES                           |
|-----|----------|-----|---------------------|----|---------------------------------|
| 1   | 854039   | 1   | Gear under          |    |                                 |
| 2   | 854042   | 1   | · Housing           |    |                                 |
| 3   | 854044   | 1   | · · Bearing housing |    |                                 |
| 4   | 852644   | 1   | · · Check valve     |    |                                 |
| 5   | 852643   | 2   | · · Attaching plate |    |                                 |
| 6   | 948338   | 6   | · · Pop rivet       |    |                                 |
| 7   | 854040   | 1   | · Steering fin      |    |                                 |
| 8   | 959440   | 1   | · Screw             |    |                                 |
| 9   | 832632   | 1   | · Gear set          |    | RATIO 2,15:1                    |
| 10  | 948407   | X   | · · Spring pin      |    |                                 |
| 11  | 832555   | 1   | · Countershaft      |    |                                 |
| 12  | 183374   | 1   | · Ball bearing      |    |                                 |
| 13  | 941832   | X   | · Adjusting washer  |    | TH = 0,05 MM                    |
|     | 941833   | X   | · Adjusting washer  |    | TH = 0,20 MM                    |
| 14  | 832191   | 1   | · Gasket            | IK |                                 |
| 15  | 11072    | 1   | · Roller bearing    |    |                                 |
| 16  | 897387   | 1   | · Spacer ring       |    |                                 |
| 17  | 944970   | X   | · Adjusting washer  |    | TH = 1,60 MM                    |
| 18  | 944522   | X   | · Shim              |    | TH = 0,05 MM                    |
|     | 42981    | X   | · Shim              |    | TH = 0,10 MM                    |
|     | 42980    | X   | · Shim              |    | TH = 0,35 MM                    |
| 19  | 907023   | 1   | · Lock washer       |    |                                 |
| 20  | 906633   | 1   | · Nut               |    |                                 |
| 21  | 183497   | 1   | · Needle bearing    |    |                                 |
| 22  | 814164   | 1   | · Flange nut        |    |                                 |
| 23  | 814165   | 1   | · Washer            | IK |                                 |
| 24  | 875524   | 1   | · Driveshaft        |    |                                 |
| 25  | 183390   | 1   | · · Needle bearing  |    |                                 |
| 26  | 832548   | 1   | · Pump rotor        |    |                                 |
| 27  | 914474   | 1   | · Lock ring         |    |                                 |
| 28  | 181366   | 1   | · Ball bearing      |    |                                 |
| 29  | 944561   | X   | · Adjusting washer  |    | TH = 0,05 MM                    |
|     | 944562   | X   | · Adjusting washer  |    | TH = 0,10 MM                    |
|     | 851767   | X   | · Adjusting washer  |    | TH = 0,20 MM                    |
| 30  | 832725   | 1   | · Washer            |    |                                 |
| 31  | 953449   | 6   | · Stud              |    |                                 |
| 32  | 955825   | 6   | · Nut               |    |                                 |
| 33  | 907025   | 1   | · Lock washer       | IK |                                 |
| 34  | 906635   | 1   | · Round nut         |    |                                 |
| 35  | 925261   | 2   | · O-ring            | IK |                                 |
| 36  | 897426   | 2   | · Sealing ring      | IK |                                 |
| 37  | 941812   | 2   | · Screw             |    |                                 |
| 38  | 875815   | 1   | · Zinc ring kit     | IK |                                 |
| 39  | 941809   | 2   | · · Screw           | IK |                                 |
| 40  | 839423   | 1   | · Line cutter       |    |                                 |
| 41  | 854045   | 1   | · Propeller cone    |    |                                 |
| 42  | 854047   | 1   | · Spacer washer     |    |                                 |
| 43  | 850888   | 1   | · Washer            |    |                                 |
| 44  | 850889   | 1   | · Screw             |    |                                 |
| 45  | 839354   | 1   | · Plug              |    |                                 |
| 46  | 955974   | 1   | · O-ring            | IK |                                 |
| 47  | 814482   | 1   | · Oil pump screen   |    |                                 |
| 48  | 925256   | 1   | O-ring              | IK | INCLUDED IN COMPLETE DRIVE UNIT |
| 49  | 850304   | 1   | Splined sleeve      |    | INCLUDED IN COMPLETE DRIVE UNIT |
| 50  | 941810   | 4   | Screw               |    | INCLUDED IN COMPLETE DRIVE UNIT |
| 51  | 853095   | 4   | Washer              |    | INCLUDED IN COMPLETE DRIVE UNIT |
| 52  | 876137   | 1   | Magnesium kit       |    | TO BE USED IN FRESH-WATER.      |
| 53  | 941809   | 2   | · Screw             |    |                                 |