



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	02B-0710	
2	855578	1	Sea water pump	02B-1150	
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Screw		
5	941906	2	Spring washer		
6	855414	1	Tube		
7	855371	1	Tube		
8	418412	1	Sealing ring	IK	
9	831622	2	Gasket	IK	
10	831903	1	Flange		
11	946544	2	Flange screw		
12	855415	1	Tube		
13	418412	2	Sealing ring	IK	
14	834415	1	Support ring		
15	834642	1	Oil cooler		REPL BY 856271
				02B-1300	
16		1	SCREW UNION		SEE GROUP 2A
17	925255	1	O-ring	IK	
18	824589	1	Washer		
19	191701	1	Nut		
20	831908	1	Tube		
21	831622	1	Gasket	IK	
22	418412	1	Sealing ring	IK	
23	955271	2	Screw		
24	941906	2	Spring washer		
25	1378809	1	Water pump		(1326342)
26	1378491	1	Gasket	IK	
27	1336255	1	Sealing ring	IK	
28	955275	3	Screw		
29	941906	3	Spring washer		
30	924056	2	Screw		
31	955781	2	Nut		
32	955892	2	Washer		
33	418571	1	Plug		
34	1219915	1	Washer		
35	955273	1	Screw		
36	955781	1	Nut		
37	855504	1	Bracket		SEE GROUP 2A
38	828035	1	· Bushing		SEE GROUP 2A
39	959230	2	Screw		SEE GROUP 2A
40	941907	2	Spring washer		SEE GROUP 2A
41	955282	1	Screw		SEE GROUP 2A
42	941906	1	Spring washer		SEE GROUP 2A
43	855598	1	Retainer		
44	463629	1	Pulley		
45	855604	1	Washer		
46	463301	1	Washer		
	946544	4	Flange screw		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
48	841821	1	V-belt		SEE GROUP 3
49	875580	1	Thermostat kit	IK	82%Z9C
50	416033	1	Sealing ring	IK	
51	925091	1	O-ring	IK	
52	855411	1	Thermostat housing		
53	963197	2	Screw		
54	955892	2	Washer		
55	834352	1	Clamp		SEE GROUP 10A. INCLUDED IN SHORTBLOCK 876142.
56	955295	1	Screw		SEE GROUP 2A
57	941907	1	Spring washer		
58		X	HOSE		SEE GROUP 4A
59		X	HOSE CLAMP		SEE GROUP 4A
60		1	INDUCTION- AND EXHAUST MANIFOLD	02B-1790	