



**DRIVE 290**

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	851876	1	Gear under		
2	851877	1	· Housing		
3	839389	1	· · Bearing housing		
4	852644	1	· · Check valve		
5	852643	2	· · Attaching plate		
6		6	· · RIVET		
7	851452	1	· Steering fin		
8	959440	1	· Screw		
9	832632	1	· Gear set		RATIO 2,15:1
10	948407	X	· · Spring pin		
11	832555	1	· Countershaft		
12	183374	1	· Ball bearing		
13	941832	X	· Adjusting washer		TH = 0,05 MM
	941833	X	· Adjusting washer		TH = 0,20 MM
14	832191	1	· Gasket	IK	
15	11072	1	· Roller bearing		
16	897387	1	· Spacer ring		
17	944970	X	· Adjusting washer		TH = 1,60 MM
18	944522	X	· Shim		TH = 0,05 MM
	42981	X	· Shim		TH = 0,10 MM
	42980	X	· Shim		TH = 0,35 MM
19	907023	1	· Lock washer		
20	906633	1	· Nut		
21	183497	1	· Needle bearing		
22	814164	1	· Flange nut		
23	814165	1	· Washer	IK	
24	875524	1	· Driveshaft		
25	183390	1	· · Needle bearing		
26	832548	1	· Pump rotor		
27	914474	1	· Lock ring		
28	181366	1	· Ball bearing		
29	944561	X	· Adjusting washer		TH = 0,05 MM
	944562	X	· Adjusting washer		TH = 0,10 MM
	851767	X	· Adjusting washer		TH = 0,20 MM
30	832725	1	· Washer		
31	953449	6	· Stud		
32	955825	6	· Nut		
33	907025	1	· Lock washer	IK	
34	906635	1	· Round nut		
35	925261	2	· O-ring	IK	
36	897426	2	· Sealing ring	IK	
37	941812	2	· Screw		
38	875815	1	· Zinc ring kit	IK	
39	941809	2	· · Screw	IK	
40	839423	1	· Line cutter		
41	850785	1	· Propeller cone		
42	851261	1	· Washer		
43	850888	1	· Washer		
44	850889	1	· Screw		
45	839354	1	· Plug		
46	955974	1	· O-ring	IK	
47	814482	1	· Oil pump screen		
48	925256	1	O-ring	IK	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
49	850304	1	Splined sleeve		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
50	941810	4	Screw		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
51	853095	4	Washer		