



DRIVE 270

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	850460	1	Upper gear unit		INCLUDED IN AQ DRIVE UNIT 850831.
2	832674	1	• Housing		
3	941814	2	• Stud		
4	832667	1	• Gear housing cover		
5	804342	1	• • Screw		EARLY TYPE
6	804344	1	• • Gasket	IK	EARLY TYPE
7	814179	1	• Plug		LATE TYPE
8	897682	1	• Gasket	IK	LATE TYPE
9	941807	3	• Screw		
10	814643	1	• Hollow screw		
11	955989	1	• O-ring	IK	
12	832669	1	• Gasket	IK	
13	839027	1	• Drive gear set		
14	875425	1	• Bearing box		
15	951940	1	• • Tensioning din		
16	183247	1	• • Bearing		
17	183668	1	• • Roller bearing		
18	897772	1	• • Oil deflector		
19	925256	2	• O-ring	IK	
20	941826	X	• Adjusting washer		TH = 0,50 MM
	941827	X	• Adjusting washer		TH = 0,20 MM
	948230	X	• Shim		TH = 0,35 MM
21	853670	1	• Sealing ring	IK	
22	914538	1	• Lock ring		
23	832675	1	• Washer		
24	956000	1	• O-ring	IK	
25	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0,10 MM
	943873	X	• Shim		TH = 0,20 MM
26	839028	1	• Joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
27	853560	1	• • Joint fork kit		
			• • Bulletin P-44-1-5	P-44-1-5-EN	U-joints
28	839026	1	• • Steering yoke		
29	897706	1	• • Intermediate section		
30	853255	2	• • Cross piece		
31	897776	4	• • • Lock ring		
32		8	• • • NEEDLE BEARING		
33		8	• • • PROTECTOR RING		
34		8	• • • CORK RING		
35	854201	1	• Screw		(851293)
36	839013	1	• Washer		
37	832573	1	• Clamping ring		PZ-2793195
	839589	1	• Clamping ring		PZ-2898014
	851265	1	• Clamping ring		PZ2898015-
37A	852705	1	• Pivot pin		(851263) PZ2898015-
37B	941807	2	• Screw		PZ2898015-
38	956590	4	• Screw		
39	942598	4	• Washer		
40	853542	2	• Ball bearing		(183729). INCLUDED IN 850460.
41	832644	2	• Bearing sleeve		
42	943869	X	• Adjusting washer		TH = 0,05 MM
	946179	X	• Adjusting washer		TH = 0,10 MM
	943870	X	• Adjusting washer		TH = 0,20 MM
43	967352	X	• Adjusting washer		TH = 0,05 MM
	943866	X	• Adjusting washer		TH = 0,10 MM
	943867	X	• Adjusting washer		TH = 0,20 MM
	943868	X	• Adjusting washer		TH = 0,40 MM
44	897385	1	• Shaft		
45	814601	1	• Sliding sleeve		
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
46	813970	1	• Spring		
47	26411	1	• Spacer		

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48	914459	1	· Lock ring		PZ-2774441, 2774690-2774876.
	951077	1	· Lock ring		PZ-2774442-2774689, 2774877-.
49	181359	4	· Needle bearing		
50	897308	2	· Spacer ring		
51	897313	1	· Spacer ring		
52	897312	2	· Lock ring		
53	839332	1	· Nut		TH = 2,00 MM
	839333	1	· Nut		TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
54	839504	1	· Shift mechanism		
55	839505	1	· · Bearing housing		
56	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	814603	1	· · Dog		
58	814184	1	· · Spring		
59	60309	2	· · Ball		EARLY TYPE
60	839136	2	· · Spring		EARLY TYPE
61	941338	X	· · Locking wire	IK	EARLY TYPE L = 300 MM
62	897711	1	· · Screw		
63	897871	X	· · Adjusting washer		TH = 0,20 MM
64	958838	1	· · Sealing ring	IK	(941866)
65	951924	1	· · Tensioning din		
66	942871	1	· · Pin		
67	925093	1	· · O-ring		
68	940169	4	· Screw		
69	875826	1	· Bellows kit		(875256)
		1	· · BELLOW		
70	853013	1	· · Hose clamp		(961677)
71	853012	1	· · Hose clamp		(961676)
72	839351	1	· Oil dipstick		
73	804261	1	· Gasket	IK	PZ-2785179
	955974	1	· O-ring	IK	PZ2785180-
74	814687	1	· Sign		
75	804269	2	· Drive screw		
76	832716	1	Shoulder screw		PZ-2793195,1/2"
	839696	1	Shoulder screw		PZ-2898014, M18
	941807	1	· Screw		PZ2898015-
77	832570	1	Cover		
78	897873	1	· Latch		
79	943218	1	· Screw		
80	941816	1	Screw		
81	832726	1	Sign		