



| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC.    | NOTES   |
|-----|----------|-----|--------------------------|-------------|---|
| 1   | 839449   | 1   |                          |             | P2-2793195. REPLACED BY 1EA 814598 1EA 814601 1EA 814603. |
| 1   | 851340   | 1   | Upper gear unit          |             | P22898015-. REPLACED BY 850788.                           |
| 2   | 832674   | 1   | · Housing                |             |   |
| 3   | 941814   | 2   | · Stud                   | 04C-0600    |   |
| 4   | 832667   | 1   | · Gear housing cover     |             |   |
| 5   | 804342   | 1   | · · Screw                |             | EARLY TYPE  |
| 6   | 804344   | 1   | · · Gasket               | IK          | EARLY TYPE  |
| 7   | 814179   | 1   | · Plug                   |             | LATE TYPE   |
| 8   | 897682   | 1   | · Gasket                 | IK          | LATE TYPE   |
| 9   | 941807   | 3   | · Screw                  |             |   |
| 10  | 814643   | 1   | · Hollow screw           |             |   |
| 11  | 955989   | 1   | · O-ring                 | IK          |   |
| 12  | 832669   | 1   | · Gasket                 | IK          |   |
| 13  | 839027   | 1   | · Drive gear set         |             | PZ2721099-  |
| 14  | 875425   | 1   | · Bearing box            |             |   |
| 15  | 951940   | 1   | · · Tensioning din       |             |   |
| 16  | 183247   | 1   | · · Bearing              |             |   |
| 17  | 183668   | 1   | · · Roller bearing       |             |   |
| 18  | 897772   | 1   | · · Oil deflector        |             |   |
| 19  | 925256   | 2   | · O-ring                 | IK          |   |
| 20  | 941826   | X   | · Adjusting washer       |             | TH = 0,5 MM   |
|     | 941827   | X   | · Adjusting washer       |             | TH = 0,20 MM  |
|     | 948230   | X   | · Shim                   |             | TH = 0,35 MM  |
| 21  | 839253   | 1   | · Sealing ring           | IK          |   |
| 22  | 914538   | 1   | · Lock ring              |             |   |
| 23  | 832675   | 1   | · Washer                 |             |   |
| 24  | 956000   | 1   | · O-ring                 | IK          |   |
| 25  | 943871   | X   | · Shim                   |             | TH = 0,05 MM  |
|     | 943872   | X   | · Shim                   |             | TH = 0,10 MM  |
|     | 943873   | X   | · Shim                   |             | TH = 0,20 MM  |
| 26  | 839028   | 1   | · Joint                  |             | PZ2721099-  |
|     |          |     | · Bulletin P-44-1-5      | P-44-1-5-EN | U-joints  |
| 27  | 897774   | 1   | · · Joint fork           |             |   |
|     |          |     | · · Bulletin P-44-1-5    | P-44-1-5-EN | U-joints  |
| 28  | 839026   | 1   | · · Steering yoke        |             | PZ2721099-  |
| 29  | 897706   | 1   | · · Intermediate section |             |   |
| 30  | 897707   | 2   | · · Cross piece          |             |   |
| 31  | 897776   | 4   | · · · Lock ring          |             |   |
| 32  |          | 8   | · · · NEEDLE BEARING     |             |   |
| 33  |          | 8   | · · · PROTECTOR RING     |             |   |
| 34  |          | 8   | · · · CORK RING          |             |   |
| 35  | 851293   | 1   | · Screw                  |             | PZ2721099- (945090)                                       |
| 36  | 839013   | 1   | · Washer                 |             | PZ2721099-  |
| 37  | 832573   | 1   | · Clamping ring          |             | PZ-2793195  |
| 37  | 851265   | 1   | · Clamping ring          |             | P22898015-  |
| 37A | 852705   | 1   | · Pivot pin              |             | (851263) P22898015-<br>REPL BY 852705                     |
| 37B | 941807   | 2   | · Screw                  |             | P22898015-  |
| 38  | 956590   | 4   | · Screw                  |             |   |
| 39  | 942598   | 4   | · Washer                 |             |   |
| 40  | 183457   | 2   | · Ball bearing           |             |   |
| 41  | 832644   | 2   | · Bearing sleeve         |             |   |
| 42  | 943869   | X   | · Adjusting washer       |             | TH = 0,05 MM  |
|     | 946179   | X   | · Adjusting washer       |             | TH = 0,10 MM  |
|     | 943870   | X   | · Adjusting washer       |             | TH = 0,20 MM  |

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|-----|----------|-----|-----------------------|-------------|--------------------------------------|
| 43  | 943866   | X   | · Adjusting washer    |             | TH = 0,10 MM                         |
|     | 943867   | X   | · Adjusting washer    |             | TH = 0,20 MM                         |
|     | 943868   | X   | · Adjusting washer    |             | TH = 0,40 MM                         |
| 44  | 897385   | 1   | · Shaft               |             |                                      |
| 45  | 814601   | 1   | · Sliding sleeve      |             |                                      |
|     |          |     | · Bulletin P-44-1-8   | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| 46  | 813970   | 1   | · Spring              |             |                                      |
| 47  | 26411    | 1   | · Spacer              |             |                                      |
| 48  | 914459   | 1   | · Lock ring           |             | REPLACED BY 1EA 851316, 1EA 851267.  |
|     | 951077   | 1   | · Lock ring           |             | PZ-2793195.                          |
| 49  | 181359   | 4   | · Needle bearing      |             |                                      |
| 50  | 897308   | 2   | · Spacer ring         |             |                                      |
| 51  | 897313   | 1   | · Spacer ring         |             |                                      |
| 52  | 897312   | 2   | · Lock ring           |             |                                      |
| 53  | 839332   | 1   | · Nut                 |             | TH = 2,00 MM ALT                     |
|     | 839333   | 1   | · Nut                 |             | TH = 2,37 MM ALT                     |
|     | 839334   | 1   | · Nut                 |             | TH = 2,65 MM ALT                     |
| 54  | 839504   | 1   | · Shift mechanism     |             |                                      |
| 55  | 839505   | 1   | · · Bearing housing   |             |                                      |
| 56  | 897816   | 1   | · · Eccentric piston  |             |                                      |
|     |          |     | · · Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston    |
| 57  | 814603   | 1   | · · Dog               |             |                                      |
| 58  | 814184   | 1   | · · Spring            |             |                                      |
| 59  | 60309    | 2   | · · Ball              |             | EARLY TYPE                           |
| 60  | 839136   | 2   | · · Spring            |             | EARLY TYPE                           |
| 61  | 941338   | X   | · · Locking wire      | IK          | EARLY TYPE L = 300 MM                |
| 62  | 897711   | 1   | · · Screw             |             |                                      |
| 63  | 897871   | X   | · · Adjusting washer  |             | TH = 0,20 MM                         |
| 64  | 958838   | 1   | · · Sealing ring      | IK          | (941866)                             |
| 65  | 951924   | 1   | · · Tensioning din    |             |                                      |
| 66  | 942871   | 1   | · · Pin               |             |                                      |
| 67  | 925093   | 1   | · · O-ring            |             |                                      |
| 68  | 940169   | 4   | · Screw               |             |                                      |
| 69  | 875256   | 1   | · Rubber bellows      |             |                                      |
| 70  | 961677   | 1   | · Clamp               |             |                                      |
| 71  | 961676   | 1   | · Hose clamp          |             |                                      |
| 72  | 839351   | 1   | · Oil dipstick        |             |                                      |
| 73  | 804261   | 1   | · Gasket              | IK          | PZ-2785179                           |
|     | 955974   | 1   | · O-ring              | IK          | PZ2785180-                           |
| 74  | 814687   | 1   | · Sign                |             |                                      |
| 75  | 804269   | 2   | · Drive screw         |             |                                      |
| 76  | 832716   | 1   | Shoulder screw        |             | PZ-2793195 1/2"                      |
| 77  | 832570   | 1   | Cover                 |             |                                      |
| 78  | 897873   | 1   | · Latch               |             |                                      |
| 79  | 943218   | 1   | · Screw               |             |                                      |
| 80  | 941816   | 1   | Screw                 |             |                                      |
| 81  | 832927   | 1   | Sign                  |             |                                      |