



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839390	1	Gear under	RATIO 1,61:1
	839391	1	Gear under	RATIO 1,89:1
	839392	1	Gear under	RATIO 2,15:1
2	875523	1	· Housing	
3	851567	1	· · Steering fin	(850012) PZ-2862967
		1	· · · STEERING FIN	(850492) PZ2862968-. INCLUDED IN 850460.
				PZ-28004759
	851452	1	· · · Steering fin	PZ28004760-
4	959422	1	· · · · Screw, SCREW	PZ-2862967
				L = 32 MM 1/4" UNC
	959421	1	· · · Screw, SCREW	PZ-2862967
				L = 25 MM 1/4" UNC
	959439	1	· · · Screw, SCREW	PZ2862968-
				PZ-28004759 5/16" UNC
	959440	1	· · · Screw	PZ28004760-
5	183497	1	· · · Needle bearing	
6	941812	2	· · · Screw	
7		1	· · · EXHAUST PORT	PZ-2850005. INCLUDED IN AQ DRIVE UNIT 839400, 839401, 839402.
8		1	· · · · RUBBER LIP	
9		2	· · · · PLATE	
10		6	· · · · RIVET	
11	839389	1	· Bearing housing	
12	832555	1	· Countershaft	
13	183374	1	· Ball bearing	
14	941832	X	· Adjusting washer	TH = 0,05 MM
	941833	X	· Adjusting washer	TH = 0,20 MM
15	832191	1	· Gasket	IK
16	944970	X	· Adjusting washer	TH = 1,60 MM
17	11072	1	· Roller bearing	
18	944522	X	· Shim	TH = 0,05 MM
	42981	X	· Shim	TH = 0,10 MM
	42980	X	· Shim	TH = 0,20 MM
19	897387	1	· Spacer ring	
20	907023	1	· Lock washer	IK
21	906633	1	· Nut	
22	814482	1	· Oil pump screen	
23	875524	1	· Driveshaft	
24	183390	1	· · Needle bearing	
25	832624	1	· Gear set	RATIO 1,61:1
	832628	1	· Gear set	RATIO 1,89:1
	832632	1	· Gear set	RATIO 2,15:1
26		2	· · PIN	
27	814165	1	· Washer	IK
28	814164	1	· Flange nut	
29	832548	1	· Pump rotor	
30	914474	1	· Lock ring	
31	832725	1	· Washer	
32	953449	6	· Stud	
33	955825	6	· Nut	
34	181366	1	· Ball bearing	
35	944561	X	· Adjusting washer	TH = 0,05 MM
	944562	X	· Adjusting washer	TH = 0,10 MM
	851767	X	· Adjusting washer	TH = 0,20 MM
36	907025	1	· Lock washer	IK
37	906635	1	· Round nut	
38	897426	2	· Sealing ring	IK
39	925261	2	· O-ring	IK
40	839388	1	· Zink ring	
41	941809	2	· Screw	
42	839423	1	· Line cutter	
43	897367	1	· Washer	EARLY TYPE
44	850889	1	· Screw	LATE TYPE
44A	850888	1	· Washer	LATE TYPE
45		1	· PROPELLER CONE	REPLACED BY 875495.

REF	PART NO.	QTY	DESCRIPTION	NOTES
45	850785	1	· Propeller cone	
45A	851261	1	· Washer	PZ 28015547-. REPLACED BY 1EA 839027 1EA 875495.
46	839354	1	· Plug	
47	955974	1	· O-ring	
48	925256	1	O-ring	IK
49	875183	1	Splined sleeve	
50	914508	1	· Snap ring	
51	941810	4	Screw	