



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	806629	1		REPL BY 832145
2		1	• LOWER GEAR UNIT KIT	REPL BY 832147
3		1	• • BEARING HOUSING	REPL BY 832148
4	804262	1	• Plug	
5	804261	1	• Gasket	IK
6	18559	1	• Ball bearing	
7	26413	X	• Spacer	TH = 0,1 MM
	26411	X	• Spacer	TH = 1,0 MM
8	914459	1	• Lock ring	
9	806620	1	• Roller bearing	
10	181288	1	• Needle bearing	
11	804303	X	• Adjusting washer	TH = 0,05 MM
	34615	X	• Spacer	TH = 0,10 MM
12	806625	1	• Drive gear set	
13	806655	1	• Shaft	
14	955852	1	• Nut	
15	191573	1	• Lock washer	IK
16	906634	1	• Round nut	
17	907024	1	• Lock washer	IK
18	909306	1	• Key	
19	804217	1	• Nut	
20	950331	1	• Screw	
21	940155	1	• Lock washer	
22	34615	X	• Spacer	
	804303	X	• Adjusting washer	
23	181286	1	• Ball bearing	
24	875177	1	• Shaft	
25	181413	1	• • Needle bearing	
26	192365	1	• • Lock ring	
27	804209	2	• Sealing ring	IK
28	925257	2	• O-ring	IK
29	191544	2	• Stud	
30	804326	2	• Nut	
31	804395	2	• Striker plate	
32	875810	1	• Zinc ring kit	(804417)
33	940203	2	• • Screw	
34	806660	1	• Propeller cone	
35	806675	1	• Washer	
36	806661	1	• Shear pin	
37	17268	1	• Cotter pin	
38	804255	1	Guide ring	
39	875121	1	Splined sleeve	
40	914507	1	• Snap ring	
41	804266	1	Gasket	IK
42	940171	9	Screw	