



3678

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875527	4	Piston kit		STD D
1	875528	4			STD D + 0,03 MM
1	875529	4	Piston kit		OVER SIZE 0,75 MM
2	275334	4	· Piston ring kit		STD D (275306)
	275336	4	· Ring		OVER SIZE 0,75 MM (275307)
3	463096	4	· Piston pin		STD D. MB20B MOXXXX/86638-.
3	463534	4	· Piston pin		OVER SIZE 0,05 MM. MB20B MOXXXX/86638-.
4	1276511	8	· Snap ring		(945848). MB20B MOXXXX/86638-.
5	463021	4	Connecting rod		MO-XXXX/107000. MB20B MOXXXX/86638-.
	1219237	4	Connecting rod		MOXXXX/107001-
6	463092	4	· Bushing		STD D. MB20B MOXXXX/86638-.
6	463535	4	· Bushing		OVER SIZE 0,4 MM. MB20B MOXXXX/86638-.
7	463090	8	· Screw		MB20B MOXXXX/86638-.
8	463643	8	· Nut		MB20B MOXXXX/86638-.
9	271063	1	Big end bearing kit		STD D. MB20B MOXXXX/86638-.
9	271064	1	Big end bearing kit		UNDER SIZE 0,25 MM. MB20B MOXXXX/86638-.
9	271065	1	Big end bearing kit		UNDER SIZE 0,50 MM. MB20B MOXXXX/86638-.
10	1219000	1	Crankshaft		MB20B MOXXXX/86638-.
11		1	GEAR KIT	02A-0600	
12	418861	1	Hub		
13	910121	1	Key		MB20B MOXXXX/86638-.
14	824594	1	Pulley		STD
15	418980	1	· Locating pin		
16	418919	1	Pulley		SPEC VERSION
17	831779	1	Screw		MB20B MOXXXX/86638-.
18	460511	1	Washer		
19	463081	1	Flywheel		MB20B MOXXXX/86638-.
20	1326333	1	· Gear ring		(419633)
21	191873	3	· Locating pin		MB20B MOXXXX/86638-.
22	946379	8	Screw		MB20B MOXXXX/86638-.
23	11009	1	Ball bearing		
24	191848	1	Lock ring		
25	418663	1	Protecting plate		
26	271214	1	Main bearing kit		STD D
	271215	1	Main bearing kit		UNDER SIZE 0,25 MM
	271216	1	Main bearing kit		UNDER SIZE 0,50 MM
27	418238	1	Sealing flange		
28	418621	1	Felt ring	IK	
29	418625	1	Retainer		

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30	418623	1	Lock ring		
31	430134	1	Gasket	IK	(418257)
32	940100	6	Screw		
33	941906	6	Spring washer		
34	841896	1	Absorber		(831777). FOR ENGINE WITH AQ DRIVE 100, 250 OR REDUCTION REVERSE GEAR.
	831778	1	Vibration damper		FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
35	955295	6	Screw		MB20B MOXXXX/86638-.
36	941907	6	Spring washer		MB20B MOXXXX/86638-.
37			BEARING CAP	02A-0125	