



3678

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	272056	4	Piston kit		STD D (272008). AQ115A MOXXXX/86909-.. FOR BRACKET 829839 WITH 8 HOLES.
			Bulletin 41-02	41-02-EN	Piston Rings
1	272057	4	Piston kit		(272009). AQ115A MOXXXX/86909-.. FOR BRACKET 829839 WITH 8 HOLES.
			Bulletin 41-02	41-02-EN	Piston Rings
1					STD D + 0,03 MM
1	272059	4	Piston kit		(272010). AQ115A MOXXXX/86909-.. AQ125A MO 7546501/XXXX-. AQ125A USA MO 7545817/XXXX-.
			Bulletin 41-02	41-02-EN	Piston Rings
1					OVER SIZE 0,75 MM
2	275344	4	· Piston ring kit		STD D. AQ115A MOXXXX/86909-.
2	275346	4	· Piston ring kit		OVER SIZE 0,75 MM. AQ115A MOXXXX/86909-.
3	463096	4	· Piston pin		STD D. AQ115A MOXXXX/86909-.
3	463534	4	· Piston pin		OVER SIZE 0,05 MM. AQ115A MOXXXX/86909-.
4	1276511	8	· Snap ring		(945848). AQ115A MOXXXX/86909-.
5	463021	4	Connecting rod		MO-XXXX/107000. AQ115A MOXXXX/86909-.
	1219237	4	Connecting rod		MOXXXX/107001-
6	463092	4	· Bushing		STD D. AQ115A MOXXXX/86909-.
6	463535	4	· Bushing		OVER SIZE 0,4 MM. AQ115A MOXXXX/86909-.
7	463090	8	· Screw		AQ115A MOXXXX/86909-.
8	463643	8	· Nut		AQ115A MOXXXX/86909-.
9	271063	1	Big end bearing kit		STD D. AQ115A MOXXXX/86909-.
9	271064	1	Big end bearing kit		UNDER SIZE 0,25 MM. AQ115A MOXXXX/86909-.
9	271065	1	Big end bearing kit		UNDER SIZE 0,50 MM. AQ115A MOXXXX/86909-.
10	1219000	1	Crankshaft		AQ115A MOXXXX/86909-.
11		1	GEAR KIT	02A-0600	
12	418861	1	Hub		
13	910121	1	Key		
14	824594	1	Pulley		STD
15	418980	1	· Locating pin		
16	418919	1	Pulley		SPEC VERSION
17	831779	1	Screw		AQ115A MOXXXX/86909-.
18	460511	1	Washer		
19	463081	1	Flywheel		AQ115A MOXXXX/86909-.
20	1326333	1	· Gear ring		(419633)
21	191873	3	· Locating pin		AQ115A MOXXXX/86909-.
22	946379	8	Screw		AQ115A MOXXXX/86909-.
23	11009	1	Ball bearing		
24	191848	1	Lock ring		
25	418663	1	Protecting plate		
26	271214	1	Main bearing kit		STD D
	271215	1	Main bearing kit		UNDER SIZE 0,25 MM

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
26	271216	1	Main bearing kit		UNDER SIZE 0,50 MM
27	418238	1	Sealing flange		
28	418621	1	Felt ring	IK	
29	418625	1	Retainer		
30	418623	1	Lock ring		
31	430134	1	Gasket	IK	(418257)
32	940100	6	Screw		
33	941906	6	Spring washer		
34	841896	1	Absorber		(831777). FOR ENGINE WITH AQ DRIVE 100, 250 OR REDUCTION REVERSE GEAR.
	831778	1	Vibration damper		FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
35	955295	6	Screw		AQ115A MOXXXX/86909-.
36	941907	6	Spring washer		AQ115A MOXXXX/86909-.
37			BEARING CAP	02A-0100	