



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1			REPLACED BY 1EA 814598 1EA 814601 1EA 814603., P2-2793195
	851340	1	Upper gear		REPLACED BY 850788., P22898015-
2		1	• Housing		
3	941814	2	• Stud	12913	
4	832667	1	• Gear housing cover		
5		1	• • Screw		EARLY TYPE
6	804344	1	• • Gasket		EARLY TYPE
7	814179	1	• Plug		LATE TYPE
8	897682	1	• Gasket		LATE TYPE
9	941807	3	• Hex. socket screw		
10	814643	1	• Hollow screw		
11	955989	1	• O-ring		
12	832669	1	• Gasket		
13	839027	1	• Gear set		PZ2721099-
14	875425	1	• Bearing box		
15	951940	1	• • Spring pin		
16	183247	1	• • • Roller bearing		
17	183668	1	• • • Roller bearing		
18	897772	1	• • • Oil deflector		
19	925256	2	• O-ring		
20	941826	X	• Shim		TH = 0,5mm
	941827	X	• Shim		TH = 0.20mm
	948230	X	• Shim		TH = 0.35mm
21	839253	1	• Sealing ring		
22	914538	1	• Snap ring		
23	832675	1	• Washer		
24	956000	1	• O-ring		
25	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0.10mm
	943873	X	• Shim		TH = 0.20mm
26	839028	1	• Joint		PZ2721099-
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
27	897774	1	• • Fork		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
28	839026	1	• • Fork		PZ2721099-
29	897706	1	• • Intermediate section		
30	897707	2	• • Cross piece		
31	897776	4	• • • Lock ring		
32		8	• • • NEEDLE BEARING		
33		8	• • • PROTECTOR RING		
34		8	• • • CORK RING		
35		1	• Screw		PZ2721099- (945090)
36	839013	1	• Washer		PZ2721099-
37	832573	1	• Tensioning ring		PZ-2793195
	851265	1	• Tensioning ring		P22898015-
37A	852705	1	• Pivot pin		(851263) P22898015-
37B	941807	2	• • Hex. socket screw		P22898015-
38	956590	4	• • Hex. socket screw		
39	942598	4	• • Washer		
40	183457	2	• • Ball bearing		
41	832644	2	• • Bearing sleeve		
42	943869	X	• • Shim		TH = 0,05 MM
	946179	X	• • Shim		TH = 0.10mm
	943870	X	• • Shim		TH = 0.20mm
43	943866	X	• • Shim		TH = 0.10mm
	943867	X	• • Shim		TH = 0.20mm
	943868	X	• • Shim		TH = 0.40 mm
44	897385	1	• • Shaft		
45	814601	1	• • Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
46	813970	1	• • Spring		
47	26411	1	• • Shim		

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48	914459	1	• • Snap ring		REPLACED BY 1EA 851316, 1EA 851267.
	951077	1	• • Snap ring		PZ-2793195.
49	181359	4	• • Needle roller assemb		
50		2	• • Spacer ring		
51	897313	1	• • Spacer ring		
52	897312	2	• • Lock ring		
53	839332	1	• • Nut		TH = 2,00 MM ALT
	839333	1	• • Nut		TH = 2,37 MM ALT
	839334	1	• • Nut		TH = 2,65 MM ALT
54	839504	1	• • Shift mechanism		
55	839505	1	• • • Bearing housing		
56	897816	1	• • • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	814603	1	• • • Dog		
58	814184	1	• • • Spring		
59		2	• • • Ball		EARLY TYPE
60		2	• • • Spring		EARLY TYPE
61		X	• • • Locking wire		EARLY TYPE L = 300 MM
62	897711	1	• • • Screw		
63	897871	X	• • • Shim		TH = 0.20mm
64	958838	1	• • • Sealing ring		(941866)
65	951924	1	• • • Spring pin		
66	942871	1	• • • Clevis pin		
67	925093	1	• • • O-ring		
68	940169	4	• • Hexagon screw		
69	875256	1	• • Bellows		
70	961677	1	• • Hose clamp		
71	961676	1	• • Hose clamp		
72	839351	1	• • Oil dipstick		
73	804261	1	• • Gasket		PZ-2785179
	955974	1	• • O-ring		PZ2785180-
74		1	• • Sign		
75	804269	2	• • Drive screw		
76	832716	1	Shoulder screw		PZ-2793195 1/2"
77	832570	1	Protecting cover		
78	897873	1	• Latch		
79	943218	1	• Cross recessed screw		
80	941816	1	Cross recessed screw		
81		1	Sign		