

8.1GXl-G, 8.1GXl-GF

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3863399	1	Longblock		
			• Bulletin P-21-0-26	P-21-0-26-EN	8.1L Longblock, remanufactured
2	(3861413)	1	Overhaul gasket kit		Upper engine, Obsolete part
	3861283	1	• Cylinder head gasket		
	3861284	1	• Cylinder head gasket		
	3861287	2	• Gasket		
	3861282	14	• Gasket		
	3861319	1	• Sealing		
	3861281	1	• Gasket		
	3861317	16	• Valve stem seal		
	3861291	2	• Sealing kit		
	3850423	1	• O-ring		
	3850424	1	• O-ring		
	3860413	2	• Hose clamp		
	3857476	1	• Gasket		
	3852472	2	• Gasket		
	3863191	1	• Kit		
		2	• • Gasket, exhaust riser		not sold separately
	3861290	1	• Intake gasket		
	3808528	1	• Intake gasket		
	3861285	2	• Gasket		
	3861286	2	• Gasket		
	3852111	3	• Gasket		
	3852170	1	• Clamp		
	3861268	1	• Sealing kit		
	3861023	1	• Gasket		
	982643	9	• Clamp		
	982644	8	• Clamp		
	982645	4	• Clamp		
	982646	2	• Clamp		
3	(3861414)	1	Overhaul gasket kit		Obsolete part, Total engine
	(3861413)	1	• Overhaul gasket kit		Obsolete part
	3861318	1	• Sealing		
	3853273	6	• Nut		
	3861288	1	• Gasket		
	3851981	1	• Washer		
	3853674	1	• O-ring		
	3852033	1	• O-ring		
	3861379	1	• O-ring		
	3852470	1	• O-ring		
	3850115	2	• Retainer		
	3587651	1	• Kit		
			• Bulletin P-25-2-2	P-25-2-2-EN	Y-pipe seal, gas engines
3	3861000	1	• O-ring		
	3852071	1	• O-ring		
	3852497	1	• O-ring		