



10635

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854485	1	Lower gear		ALSO AVAILABLE AS AN EXCHANGE PART.
2	854051	1	· Housing		
3	854053	1	· · Bearing housing		
4	852643	2	· · Attaching plate		
5	948338	6	· · Blind rivet		
6	852644	1	· · Check valve		
7	853531	1	· Plug		STEERING FIN 854054 REPL BY PLUG 853531.
8	959437	1	· Hex. socket screw		SCREW 941817 REPLACED BY SCREW 959437.
9	854611	1	· Countershaft		
10	969071	1	· · Round nut		
11	184682	1	· · Inner ring		
12	854553	1	· · Splined sleeve		
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
13	852212	1	· Nut		
14	941832	X	· Shim		TH = 0,05 MM
	941833	X	· Shim		TH = 0.20mm
15	183374	1	· Ball bearing		
16	944970	X	· Shim		
17	11072	1	· Roller bearing		
18	944522	X	· Shim		TH = 0,05 MM
	42981	X	· Shim		TH = 0.10mm
	968057	X	· Shim		TH = 0.20mm
	42980	X	· Shim		TH = 0.35mm
19	897387	1	· Tensioning ring		
20	11044	1	· Roller bearing		
21	184654	1	· Needle roller bushin		
22	814482	1	· Oil strainer		
23	852904	1	· Magnetic plug		
24	955974	1	· O-ring		
25	852181	1	· Propeller shaft		
26	184765	1	· Roller bearing		
27	854464	1	· Gear set		RATIO 1,78:1
28	967352	X	· Shim		TH = 0,05 MM
	941823	X	· Shim		TH = 0.10mm
	967351	X	· Shim		TH=0,15mm
	941824	X	· Shim		TH = 0.20mm
	941825	X	· Shim		TH = 0.40mm
29	184691	1	· Roller bearing		
30	191834	X	· Shim		TH = 0.10mm
	191835	X	· Shim		TH=0,15mm
	191837	X	· Shim		TH = 0.25mm
31	925258	2	· O-ring		
32	941812	2	· Hex. socket screw		
33	875821	1	· Zinc ring kit		
34	966808	2	· · Screw		
35	183859	1	· Needle roller bushin		
36	184683	1	· Inner ring		
37	851407	2	· Sealing ring		
38	853440	1	· Line cutter		FRONT
39	183272	1	· Needle roller bushin		
40	853871	1	· Sealing ring		
41	853869	1	· Lock washer		
42	852196	1	· Propeller nut		
43	853441	1	· Line cutter		REAR
44	854666	1	· Propeller cone kit		(854243)
45		1	· · PROPELLER CONE		
46	941670	1	· · Washer		
47	852216	1	· · Lock screw		
48	854294	1	· · Plastic washer		REAR
49		1	· · PRESSURE WASHER		
50	853584	1	· Plastic washer		FRONT REPL BY 854667
51	854667	1	· · Spare parts kit		SN 3102092922-
52	854294	1	· · · Plastic washer		REAR

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52					REPL BY 854667
53		1	· · · · PRESSURE WASHER		
53A	854669		Tool kit		SEE GROUP 9
54	925256	1	O-ring		INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
55	941810	4	Hex. socket screw		INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
56	853095	4	Washer		INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
57	876138	1	Anode kit		TO BE USED IN FRESH-WATER.
58	966808	2	· Screw		

