

740A

| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC.    | NOTES                               |
|-----|----------|-----|------------------------|-------------|-------------------------------------|
| 1   |          | 1   | Longblock              |             | REPLACED BY CYLINDER BLOCK 856887.  |
|     |          |     | Bulletin P-21-0-6      | P-21-0-6-EN | Longblock Guidelines, 7.4L and 8.2L |
| 1   | 192134   | 2   | • Plug                 |             |                                     |
|     | 955897   | 2   | • Washer               |             |                                     |
|     | 955535   | 6   | • Hexagon screw        |             |                                     |
|     |          | 2   | • Engine mountings     |             |                                     |
|     | 856562   | 2   | • Cylinder head        |             |                                     |
|     | 856575   | 2   | • Cylinder head gasket |             |                                     |
|     | 856576   | 25  | • Screw                |             |                                     |
|     | 841113   | 9   | • Screw                |             |                                     |
|     |          | 2   | • Valve cover          |             |                                     |
|     | 856604   | 2   | • Oil filler cap       |             |                                     |
|     | 856626   | 2   | • Gasket               |             |                                     |
|     |          | 14  | • Stud                 |             |                                     |
|     | 955825   | 14  | • Hexagon nut          |             |                                     |
|     | 955893   | 14  | • Washer               |             |                                     |
|     |          | 8   | • Reinforcement        |             |                                     |
|     | 856625   | 6   | • Reinforcement        |             |                                     |
|     |          | 1   | • CYLINDER BLOCK       |             |                                     |
|     | 856563   | 8   | • Valve                |             | STD                                 |
|     | 856566   | 8   | • Valve                |             | STD                                 |
|     | 856570   | 16  | • Valve spring         |             |                                     |
|     | 856568   | 16  | • Valve spring washer  |             |                                     |
|     | 856569   | 16  | • Valve spring washer  |             |                                     |
|     | 856572   | 16  | • Valve stem seal      |             |                                     |
|     | 856571   | 32  | • Valve collet         |             |                                     |
|     |          | 8   | • Guide                |             |                                     |
|     | 856621   | 8   | • Push rod             |             |                                     |
|     | 856622   | 8   | • Push rod             |             |                                     |
|     | 835089   | 16  | • Tappet               |             |                                     |
|     | 856627   | 16  | • Rocker arm           |             |                                     |
|     | 856605   | 1   | • Timing gear casing   |             |                                     |
|     |          | 1   | • Setting indicator    |             |                                     |
|     | 841426   | 10  | • Screw                |             | (943629)                            |
|     | 856608   | 1   | • Gasket               |             |                                     |
|     | 856617   | 1   | • Camshaft             |             |                                     |
|     | 856618   | 1   | • Sprocket             |             |                                     |
|     |          | 1   | • Sprocket             |             |                                     |
|     | 856620   | 1   | • Chain                |             |                                     |
|     | 940135   | 3   | • Hexagon screw        |             |                                     |
|     | 941907   | 3   | • Spring washer        |             |                                     |
|     | 856579   | 1   | • Crankshaft           |             |                                     |
|     |          | 1   | • Vibration damper     |             |                                     |
|     | 976644   | 3   | • Hex. socket screw    |             |                                     |
|     | 835059   | 2   | • Key                  |             |                                     |
|     | 856582   | 2   | • Screw                |             |                                     |
|     | 856583   | 2   | • Lock washer          |             |                                     |
|     | 856584   | 1   | • Washer               |             |                                     |
|     |          | 1   | • Flywheel             |             |                                     |
|     | 835439   | 6   | • Screw                |             |                                     |
|     | 941909   | 6   | • Spring washer        |             |                                     |
|     | 856586   | 8   | • Connecting rod       |             |                                     |
|     |          | 8   | • Bearing shell        |             | STD                                 |
|     | 856293   | 1   | • Sump                 |             |                                     |
|     |          | 2   | • Reinforcement        |             |                                     |
|     | 946420   | 5   | • Lock nut             |             |                                     |
|     | 940097   | 5   | • Washer               |             |                                     |
|     | 856597   | 1   | • Baffle plate         |             |                                     |
|     | 856599   | 20  | • Screw                |             |                                     |
|     | 940100   | 2   | • Hexagon screw        |             |                                     |
|     | 955893   | 2   | • Washer               |             |                                     |
|     | 856890   | 1   | • Oil pump             |             |                                     |
|     | 856602   | 1   | • Shaft                |             |                                     |

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| 1   | 856603   | 1   | · Stud            |          |       |
|     | 835374   | 1   | · Sleeve          |          |       |
|     | 856613   | 1   | · Inlet pipe      |          |       |
|     | 945767   | 14  | · Flange screw    |          |       |
|     | 941907   | 14  | · Spring washer   |          |       |
|     |          | 2   | · Bolt            |          |       |
|     | 841261   | 1   | · Sealant         |          |       |
|     | 856616   | 1   | · Gasket          |          |       |
|     | 856609   | 1   | · Water pump      |          |       |
|     | 856610   | 2   | · Gasket          |          |       |
|     | 955536   | 4   | · Hexagon screw   |          |       |
|     | 856611   | 1   | · Hose            |          |       |
|     |          | 2   | · Hose attachment |          |       |
|     | 961666   | 4   | · Hose clamp      |          |       |
|     | 876047   | 2   | · Spark plug kit  |          |       |