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| PART NO. | QTY | DESCRIPTION          | NOTES        |
|----------|-----|----------------------|--------------|
| 856901   | 1   | Longblock            |              |
| 856886   | 2   | • Bracket            |              |
| 955535   | 6   | • Screw              |              |
| 192134   | 2   | • Plug               |              |
| 955897   | 2   | • Washer             |              |
| 856078   | 2   | • Cylinder head      |              |
| 856474   | 2   | • Gasket             |              |
| 835077   | 14  | • Screw              |              |
| 835079   | 4   | • Screw              |              |
| 835078   | 16  | • Screw              |              |
| 856441   | 2   | • Valve cover        |              |
| 856442   | 2   | • Oil filler cap     |              |
| 856072   | 2   | • Gasket             |              |
| 856400   | 8   | • Screw              |              |
|          | 1   | • CYLINDER BLOCK     |              |
| 841873   | 8   | • Inlet valve        | INLET, STD   |
| 835541   | 8   | • Exhaust valve      | EXHAUST, STD |
| 835102   | 16  | • Spring             |              |
| 841782   | 8   | • Washer             | INLET        |
| 855825   | 8   | • Rotator            | EXHAUST      |
| 855564   | 1   | • Sealing kit        |              |
| 835401   | 32  | • Valve collet       |              |
| 841781   | 16  | • Shield             |              |
| 841941   | 16  | • Push rod           |              |
| 835089   | 16  | • Tappet             |              |
| 856421   | 16  | • Rocker arm         |              |
| 856422   | 1   | • Timing gear casing |              |
| 841105   | 1   | • Indicator          |              |
| 943629   | 10  | • Screw              |              |
| 856663   | 1   | • Gasket             |              |
| 835465   | 1   | • Camshaft           |              |
| 856068   | 1   | • Sprocket           |              |
| 856069   | 1   | • Sprocket           |              |
| 856070   | 1   | • Chain              |              |
| 940135   | 3   | • Screw              |              |
| 941907   | 3   | • Spring washer      |              |
| 855832   | 1   | • Crankshaft         |              |
| 835057   | 1   | • Pin                |              |
| 856420   | 1   | • Vibration damper   |              |
| 835059   | 2   | • Key                |              |
| 855814   | 1   | • Flywheel           |              |
| 835439   | 6   | • Screw              |              |
| 941909   | 6   | • Spring washer      |              |
| 841877   | 8   | • Connecting rod     |              |
| 856669   | 8   | • Rod bearing        | STD          |
| 856437   | 1   | • Oil pan            |              |
| 855819   | 1   | • Gasket             |              |
| 841215   | 1   | • Plug               |              |
| 856295   | 1   | • Gasket             |              |
| 841734   | 1   | • Baffle plate       |              |
| 946420   | 5   | • Lock nut           |              |
| 855817   | 1   | • Stiffening plate   | RIGHT SIDE   |
| 855818   | 1   | • Reinforcing plate  | LEFT SIDE    |
| 940135   | 2   | • Screw              |              |
| 955826   | 2   | • Nut                |              |
| 955894   | 2   | • Washer             |              |
| 940100   | 14  | • Screw              |              |
| 955893   | 14  | • Washer             |              |
| 856390   | 1   | • Oil pump           |              |
| 835372   | 1   | • Oil pump screen    |              |
| 835373   | 1   | • Shaft              |              |
| 835374   | 1   | • Sleeve             |              |
| 955550   | 1   | • Screw              |              |

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|----------|-----|------------------|-------|
| 856082   | 1   | · Inlet pipe     |       |
| 855824   | 8   | · Screw          |       |
| 855597   | 4   | · Screw          |       |
| 841261   | 1   | · Sealant        |       |
| 856365   | 1   | · Gasket kit     |       |
| 856364   | 1   | · Water pump     |       |
| 940162   | 1   | · Screw          |       |
| 955536   | 1   | · Screw          |       |
| 955536   | 1   | · Screw          |       |
| 955540   | 1   | · Screw          |       |
| 876047   | 2   | · Spark plug kit |       |
|          |     |                  |       |