

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854643	1	Lower gear		ALSO AVAILABLE AS AN EXCHANGE PART., RATIO 1,95:1
2	854051	1	· Housing		
3	854053	1	· · Bearing housing		
4	852643	2	· · Attaching plate		
5	948338	6	· · Blind rivet		
6	852644	1	· · Check valve		
7	854054	1	· Steering fin		
8	941817	1	· Hex. socket screw		
9	854611	1	· Countershaft		
9A	184682	1	· · Inner ring		
9B	969071	1	Round nut		
9C	854553	1	Splined sleeve		
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
10	184654	1	· Needle roller bushin		
11	852174	1	· Drive gear set		RATIO 1,95:1
12	852212	1	· Nut		
13	941832	X	· Shim		TH = 0,05 MM
	941833	X	· Shim		TH = 0.20mm
14	183374	1	· Ball bearing		
15	944970	X	· Shim		TH = 1,60 MM
16	11072	1	· Roller bearing		
17	944522	X	· Shim		TH = 0,5mm
	42981	X	· Shim		TH = 0.10mm
	968057	X	· Shim		TH = 0.2mm
	42980	X	· Shim		TH = 0.35mm
	968057	X	· Shim		TH = 0.20mm
18	897387	1	· Tensioning ring		
19	814482	1	· Oil strainer		
20	852904	1	· Magnetic plug		
21	955974	1	· O-ring		
22	852181	1	· Propeller shaft		
23	11044	1	· Roller bearing		
24	184765	1	· Roller bearing, COMPL.		
25	967352	X	· Shim		TH = 0,05 MM
	941823	X	· Shim		TH = 0.10mm
	967351	X	· Shim		TH=0,15mm
	941824	X	· Shim		TH = 0.20mm
	941825	X	· Shim		TH = 0.40 mm
26	184691	1	· Roller bearing		
27	191834	X	· Shim		TH = 0.10mm
	191835	X	· Shim		TH=0,15mm
	191837	X	· Shim		TH = 0.25mm
28	925258	2	· O-ring		
29	941812	2	· Hex. socket screw		
30	875821	1	· Zinc ring kit		
		1	· · ZINC RING		
31	966808	2	· · Screw		
32	183859	1	· Needle roller bushin		
33	184683	1	· Inner ring		
34	851407	2	· Sealing ring		
35	853440	1	· Line cutter		FRONT
36	183272	1	· Needle roller bushin		
37	853871	1	· Sealing ring		
38	853869	1	· Lock washer		
39	852196	1	· Propeller nut		
40	853441	1	· Line cutter		REAR
41	854666	1	· Propeller cone kit		
42		1	· · PROPELLER CONE		
43	941670	1	· · Washer		
44	852216	1	· · Lock screw		
45	854667	1	· · Spare parts kit		
45A		1	· · · PLASTIC WASHER		REAR
46		1	· · · PRESSURE WASHER		
47	854669	1	· Tool kit		SEE GROUP 9

