



10472

## DRIVE SP-A1

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854936	1	Upper gear unit		ALSO AVAILABLE AS AN EXCHANGE PART.
2	854571	1	· Housing		
3	977241	2	· Stud		
4	854677	1	· Cover		
4A	854198	1	· Plastic plug		
5	814179	1	· Plug		
6	897682	1	· Gasket	IK	
7	941807	3	· Screw		
8	814643	1	· Hollow screw		
9	955989	1	· O-ring	IK	
10	832669	1	· Gasket	IK	
11	853669	1	· Drive gear set		
12	854025	1	· Bearing box		
13	853949	1	· Roller bearing		
14	183247	1	· Bearing		
15	852705	1	· Pivot pin		
15A	941807	2	· Screw		
16	956591	4	· Screw		
16A	942598	4	· Washer		
17	853484	1	· Pretensioning sleeve		
18	925095	1	· O-ring	IK	
19	853034	X	· Adjusting washer		TH = 0,10 MM
	853035		· Adjusting washer		TH = 0,15 MM
	853036		· Adjusting washer		TH = 0,35 MM
20	839253	1	· Sealing ring	IK	
21	832675	1	· Washer		
22	956000	1	· O-ring	IK	
23	914538	1	· Lock ring		
24	872089	1	· Universal joint		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	854616	1	· · Fork		
26	854617	1	· · Fork		
27	872088	1	· · Intermediate section		
28	854619	2	· · Spider		
29	24383	8	· · Lock ring		
30	854201	1	· Screw		
31	853026	1	· Washer		
32	854670	2	· Ball bearing		
33	943869	X	· Adjusting washer		TH = 0,05 MM
	946179	X	· Adjusting washer		TH = 0,10 MM
	943870	X	· Adjusting washer		TH = 0,20 MM
34	941826	X	· Adjusting washer		TH = 0,05 MM
	941827	X	· Adjusting washer		TH = 0,20 MM
	948230	X	· Shim		TH = 0,35 MM
35	897385	1	· Shaft		
36	814601	1	· Sliding sleeve		
			· Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
37	813970	1	· Spring		
38	26411	1	· Spacer		
39	951077	1	· Lock ring		
40	853819	2	· Needle bearing		
41	897313	1	· Spacer ring		
42	897312	2	· Lock ring		
43	839332	1	· Nut		TH = 2,00 MM
	839333	1	· Nut		TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
44	839504	1	· Shift mechanism		
45	839505	1	· · Bearing housing		
46	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
47	814603	1	· · Dog		
48	814184	1	· · Spring		
49	897711	1	· · Screw		

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50	897871	X	· · Adjusting washer		
51	853868	1	· · Sealing ring	IK	
52	951924	1	· · Tensioning din		
53	942871	1	· · Pin		
54	925093	1	· · O-ring	IK	
55	940169	4	· Screw		
56	876294	1	· Bellows kit		
57	853013	1	· · Hose clamp		
58	853012	1	· · Hose clamp		
59	839351	1	· Oil dipstick		
60	955974	1	· O-ring	IK	
61	853706	1	· Type plate		
62	804269	2	· Drive screw		
63	854179	1	· Anchorage		
64	854036	1	Cover		INCLUDED IN COMPLETE DRIVE UNIT
65	854180	1	· Locating pin		INCLUDED IN COMPLETE DRIVE UNIT
66	854661	1	Screw		INCLUDED IN COMPLETE DRIVE UNIT
67	854137	1	Decal		INCLUDED IN COMPLETE DRIVE UNIT
68	854140	1	Decal		P. INCLUDED IN COMPLETE DRIVE UNIT
	854141	1	Decal		S.B. INCLUDED IN COMPLETE DRIVE UNIT
69	854144	1	Decal		INCLUDED IN COMPLETE DRIVE UNIT