



5.0FLPMDA

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|--|--------------|
| 1 | | 2 | Head | |
| 2 | 3853015 | 3 | Cap plug, Core hole | |
| 3 | 3853016 | 2 | Insert, Thermactor hole | |
| 4 | 3853017 | 8 | Bushing, Valve guide | |
| 5 | | 2 | Cap plug, Core hole | |
| 6 | | 8 | Insert, Exhaust valve seat | |
| 7 | 3852771 | 10 | Bolt, Cylinder head, 2-5/16 in | |
| | 3852772 | 10 | Bolt, Cylinder head, 3-15/16 in | |
| 8 | | 8 | Valve, Exhaust, standard | |
| | 3852808 | 8 | Valve, Intake, standard | |
| | | 1 | Valve, Exhaust, 0.015 in. OS | |
| | | 1 | Valve, Intake, 0.015 in. OS | |
| | | 1 | Valve, Intake, 0.030 in. OS | |
| 9 | 3851861 | 2 | Spark plug kit | |
| 10 | 3852809 | 8 | Spring, Valve, exhaust | |
| | 3852810 | 8 | Spring, Intake valve | |
| 11 | 3852811 | 8 | Retainer, Exhaust | |
| | 3854303 | 8 | Retainer, Spring, intake | |
| 12 | 3852672 | 32 | Valve cotter, Valve spring retainer | |
| 13 | 3852671 | 16 | Spring seat, Valve rocker arm fulcrum | |
| 14 | | 16 | Bolt, Rocker arm | |
| 15 | 3853847 | 16 | Tappet | |
| 16 | 3852813 | 8 | Sleeve, Valve, spring retainer, intake | |
| 17 | 3852815 | 16 | Arm | |
| 18 | 3852816 | 16 | Push rod, Valve | |
| 19 | 3853906 | 1 | Valve cover, Rocker arm, starboard | |
| | 3853907 | 1 | Valve cover, Rocker arm, port | |
| 20 | | 2 | Gasket, Valve cover | |
| 21 | 3853037 | 12 | Screw, Valve cover | |
| 22 | 3852707 | 1 | Oil filler cap, Oil fall | |
| 23 | 3852705 | 1 | Bracket, Front, starboard | |
| | 3852705 | 1 | Bracket, Rear, port | |
| 24 | 3853419 | 1 | Screw, Clamp, stbd cylinder head | Front |
| 25 | 3853557 | 2 | Screw, Lift bracket to lower engine | Front & rear |
| 26 | 3852821 | 1 | Grommet, PCV valve | |
| 27 | 3853389 | 2 | Screw, Lift bracket to upper engine | Front & rear |
| 28 | 3852670 | 8 | Valve stem seal, Valve stem, intake | |
| | | 1 | Valve stem seal, Exhaust, 0.015 in. OS | |
| | | 1 | Valve stem seal, Intake, 0.015 in. OS | |
| | | 1 | Valve stem seal, Intake, 0.030 in. OS | |
| 29 | 3852146 | 1 | Clamp, Oil press sender lead to cyl head | Front |
| 30 | 3852819 | 8 | Guide, Rocker arm | |
| 31 | 3853732 | 2 | Cylinder head gasket, Cylinder head | |
| 32 | | 1 | Valve, PCV | |