



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|------------------------|-------------|---------------------------------------------------|
| 1 | 872766 | 1 | Lower gear | | Also available as an exchange part., Ratio 1,95:1 |
| | 3803185 | 1 | Gear housing, exch | | Also available as an exchange part., Ratio 1,95:1 |
| 2 | 854051 | 1 | • Housing | | |
| 3 | 854053 | 1 | • • Bearing housing | | |
| 4 | 852643 | 2 | • • Attaching plate | | |
| 5 | 948338 | 6 | • • Blind rivet | | |
| 6 | 852644 | 1 | • • Check valve | | |
| 7 | 854054 | 1 | • Fin | | |
| 8 | 941817 | 1 | • Hex. socket screw | | |
| 9 | 854611 | 1 | • Countershaft | | |
| 10 | 969071 | 1 | • • Round nut | | |
| 11 | 184682 | 1 | • • Inner ring | | |
| 12 | 854553 | 1 | • • Splined sleeve | | |
| | | | Bulletin P-44-1-6 | P-44-1-6-EN | Lower Gear Unit |
| 13 | 852212 | 1 | • Nut | | |
| 14 | 941832 | X | • Shim | | TH=0,05mm |
| | 941833 | X | • Shim | | TH=0.20mm |
| 15 | 183374 | 1 | • Ball bearing | | |
| 16 | 944970 | X | • Shim | | |
| 17 | 11072 | 1 | • Roller bearing | | |
| 18 | 944522 | X | • Shim | | TH=0,05mm |
| | 42981 | X | • Shim | | TH=0,10mm |
| | 968057 | X | • Shim | | TH=0.20mm |
| | 42980 | X | • Shim | | TH=0.35mm |
| 19 | 897387 | 1 | • Tensioning ring | | |
| 20 | 11044 | 1 | • Roller bearing | | |
| 21 | 184654 | 1 | • Needle roller bushin | | |
| 22 | 814482 | 1 | • Oil strainer | | |
| 23 | 852904 | 1 | • Magnetic plug | | |
| 24 | 955974 | 1 | • O-ring | | |
| 25 | 872533 | 1 | • Propeller shaft | | |
| 26 | 184765 | 1 | • Roller bearing | | |
| 27 | 852174 | 1 | • Drive gear set | | Ratio 1,95:1 |
| 28 | 967352 | X | • Shim | | TH=0,05mm |
| | 941823 | X | • Shim | | TH=0,10mm |
| | 967351 | X | • Shim | | TH=0.15mm |
| | 941824 | X | • Shim | | TH=0.20mm |
| | 941825 | X | • Shim | | TH=0.40mm |
| 29 | 184691 | 1 | • Roller bearing | | |
| 30 | 191834 | X | • Shim | | TH=0,10mm |
| | 191835 | X | • Shim | | TH=0.15mm |
| | 191837 | X | • Shim | | TH=0.25mm |
| 31 | 925258 | 2 | • O-ring | | |
| 32 | 941812 | 2 | • Hex. socket screw | | |
| 33 | 875821 | 1 | • Zinc ring kit | | |
| 34 | 966808 | 2 | • • Screw | | |
| 35 | 183859 | 1 | • Needle roller bushin | | |
| 36 | 184683 | 1 | • Inner ring | | |
| 37 | 851407 | 2 | • Sealing ring | | |
| 38 | 872871 | 1 | • Thrust ring | | Front |
| 39 | 183272 | 1 | • Needle roller bearin | | |
| 40 | 853871 | 1 | • Sealing ring | | |
| 42 | 873049 | 1 | • Propeller nut | | |
| 43 | 872872 | 1 | • Thrust ring | | Rear |
| 44 | 872549 | 1 | • Spinner | | |
| 45 | | 1 | • • propeller cone | | |
| 46 | 943194 | 1 | • • Washer | | |
| 47 | 872546 | 1 | • • Lock screw | | M12 |
| 48 | 853676 | 1 | • • Spacer ring | | For diesel |
| 49 | 854294 | 1 | • • Plastic washer | | |
| 50 | 873058 | 1 | • Tool kit | | For 872549 |
| 51 | 925256 | 1 | O-ring | | Included in complete Duoprop drive unit. |
| 52 | 941810 | 4 | Hex. socket screw | | Included in complete Duoprop drive unit. |

