



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854643	1	Lower gear		Also available as an exchange part., Ratio 1,95:1
2	854051	1	• Housing		
3	854053	1	• • Bearing housing		
4	852643	2	• • Attaching plate		
5	948338	6	• • Blind rivet		
6	852644	1	• • Check valve		
7	854054	1	• Fin		
8	941817	1	• Hex. socket screw		
9	854611	1	• Countershaft		
9A	184682	1	• • Inner ring		
9B	969071	1	Round nut		
9C	854553	1	Splined sleeve		
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
10	184654	1	• Needle roller bushin		
11	852174	1	• Drive gear set		Ratio 1,95:1
12	852212	1	• Nut		
13	941832	X	• Shim		TH=0,05mm
	941833	X	• Shim		TH=0.20mm
14	183374	1	• Ball bearing		
15	944970	X	• Shim		TH=1,60mm
16	11072	1	• Roller bearing		
17	944522	X	• Shim		TH=0,5mm
	42981	X	• Shim		TH=0,10mm
	968057	X	• Shim		TH=0.2mm
	42980	X	• Shim		TH=0.35mm
	968057	X	• Shim		TH=0.20mm
18	897387	1	• Tensioning ring		
19	814482	1	• Oil strainer		
20	852904	1	• Magnetic plug		
21	955974	1	• O-ring		
22	852181	1	• Propeller shaft		
23	11044	1	• Roller bearing		
24	184765	1	• Roller bearing, compl.		
25	967352	X	• Shim		TH=0,05mm
	941823	X	• Shim		TH=0,10mm
	967351	X	• Shim		TH=0.15mm
	941824	X	• Shim		TH=0.20mm
	941825	X	• Shim		TH=0.40mm
26	184691	1	• Roller bearing		
27	191834	X	• Shim		TH=0,10mm
	191835	X	• Shim		TH=0.15mm
	191837	X	• Shim		TH=0.25mm
28	925258	2	• O-ring		
29	941812	2	• Hex. socket screw		
30	875821	1	• Zinc ring kit		
		1	• • zinc ring		
31	966808	2	• • Screw		
32	183859	1	• Needle roller bushin		
33	184683	1	• Inner ring		
34	851407	2	• Sealing ring		
35	853440	1	• Line cutter		Front
36	183272	1	• Needle roller bearin		
37	853871	1	• Sealing ring		
38	853869	1	• Lock washer		
39	852196	1	• Propeller nut		
40	853441	1	• Line cutter		Rear
41	854666	1	• Propeller cone kit		
42		1	• • propeller cone		
43	941670	1	• • Washer		
44	852216	1	• • Hexagon screw		
45	854667	1	• • Spare parts kit		
45A		1	• • • plastic washer		Rear
46		1	• • • pressure washer		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
47	854669	1	• Tool kit		See group 9
48	925256	1	O-ring		Included in complete Duoprop drive unit.
49	941810	4	Hex. socket screw		Included in complete Duoprop drive unit.
50	853095	4	Washer		Included in complete Duoprop drive unit.
51	876138	1	Anode kit		To be used in fresh-water.
52	966808	2	• Screw		