



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876150	1	Transom shield		REPL BY 876540
2	872363	1	• Bushing		(853864)
			Bulletin 48-23	48-23-EN	Seal Ring
3	872362	1	• Bushing		(853863)
			Bulletin 48-23	48-23-EN	Seal Ring
4	854066	1	• Steering yoke		
5	853048	1	• • Bushing		
6	872812	1	• Gear segment		
7	853759	1	• Screw		
8	853760	1	• Rivet nut		
9	852984	1	• Driving wheel		
10	853017	1	• Spindle arm		
11	949368	1	• • Bushing		
12	914169	1	• Lubricating nipple		
13	872290	1	• Sealing kit		
			Bulletin 48-23	48-23-EN	Seal Ring
14	851430	1	• Bushing		
15	966207	1	• Sealing ring		
16	925050	1	• O-ring		
17	959241	1	• Hex. socket screw		
18	942336	1	• Spring washer		
19	853706	1	• Type plate		
20	804269	1	• Drive screw		
21	853982	6	• Stud		SN-1101591651
	853595	6	• Stud		NOTE, SN 1101591652-
21A	852868	1	Sealing strip		
22	852866	6	Washer		
23	963108	6	Lock nut		
24	828726	1	Sensor		
25	955991	1	O-ring		
26	853039	1	Bracket		
27	940199	1	Hexagon screw		
28	941907	1	Spring washer		
29	949668	1	Cable tie		
30	853175	2	Pivot pin		
31	941670	2	Washer		
32	963699	2	Hex. socket screw		
33	853215	2	Plug		
34	852835	1	Zinc electrode		
35	946541	2	Hex. socket screw		
36	852877	1	Check valve		
37	852878	1	Attaching plate		
38	963545	2	Hexagon screw		
39	941670	2	Washer		
40	854133	1	Rubber cushion		
41	960148	2	Washer		
42	971089	2	Lock nut		
43	852786	1	Link rod		
44	913158	1	Clevis pin		
45	853160	1	Lock washer		
46		1	Bolt		
47	907861	1	Split pin		
48	852775	1	Cable attachment		
49	941908	2	Spring washer		
50	970950	2	Hexagon screw		(955320)
51	897745	1	Gasket		
52	839091	1	Protecting hose		
53	952635	1	Clamp		
54		X	CONTROL CABLE		SEE GROUP 9