

| REF | PART NO. | QTY | DESCRIPTION             | NOTES                                                            |
|-----|----------|-----|-------------------------|------------------------------------------------------------------|
| 1   | 272122   | 4   | Piston kit              | STD                                                              |
|     | 271331   | 4   | Piston kit              | OVER SIZE 0,30 MM                                                |
|     | 271332   | 4   | Piston kit              | OVER SIZE 0,60 MM                                                |
|     | 275369   | 4   | · Piston ring kit       | STD D                                                            |
|     |          | 4   | · Piston ring kit       | OVER SIZE 0,30 MM                                                |
|     |          | 4   | · Piston ring kit       | OVER SIZE 0,60 MM                                                |
|     |          | 4   | · PISTON                |                                                                  |
|     |          | 4   | · Piston pin            |                                                                  |
|     | 1346593  | 8   | · Snap ring             |                                                                  |
|     | 270136   | 1   | Big-end bearing kit     | STD D                                                            |
|     | 270137   | 1   | Big end bearing kit     | UNDER SIZE 0,25 MM                                               |
|     | 270138   | 1   | Big end bearing kit     | UNDER SIZE 0,50 MM                                               |
|     | 270906   | 1   | Main bearing kit        | THRUST WASHERS INCLUDED IN MAIN BEARING KIT., STD D              |
|     | 270907   | 1   | Main bearing kit        | THRUST WASHERS INCLUDED IN MAIN BEARING KIT., UNDER SIZE 0,25 MM |
|     |          | 1   | Main bearing kit        | THRUST WASHERS INCLUDED IN MAIN BEARING KIT., UNDER SIZE 0,50 MM |
|     |          | 1   | · THRUST WASHER, REAR   | STD                                                              |
|     |          | 1   | · THRUST WASHER, FRONT  | OVER SIZE 0,10 MM                                                |
|     | 876302   | 1   | De-carbonizing kit      |                                                                  |
|     | 416033   | 1   | · Sealing ring          |                                                                  |
|     | 418412   | 3   | · Sealing ring          |                                                                  |
|     | 430020   | 4   | · Sealing ring          |                                                                  |
|     | 824677   | 2   | · Gasket                |                                                                  |
|     | 824677   | 4   | · Gasket                |                                                                  |
|     | 831622   | 4   | · Sealing ring          |                                                                  |
|     | 834452   | 4   | · Gasket                |                                                                  |
|     | 834476   | 1   | · Tensioning ring       |                                                                  |
|     | 855967   | 4   | · Gasket                |                                                                  |
|     | 925091   | 1   | · O-ring                |                                                                  |
|     | 925092   | 2   | · O-ring                |                                                                  |
|     | 925255   | 1   | · O-ring                |                                                                  |
|     | 940096   | 1   | · Gasket                |                                                                  |
|     | 955983   | 1   | · O-ring                |                                                                  |
|     | 955995   | 1   | · O-ring                |                                                                  |
|     | 3514432  | 8   | · Rubber ring           |                                                                  |
|     | 6842273  | 2   | · Sealing ring          | (1306333)                                                        |
|     | 1306630  | 4   | · Valve stem seal       |                                                                  |
|     | 3547991  | 1   | · Sealing ring          | (1336255)                                                        |
|     | 1336763  | 1   | · Cover                 |                                                                  |
|     | 1378646  | 1   | · Cylinder head gasket  |                                                                  |
|     | 1378870  | 1   | · Gasket                |                                                                  |
|     | 1378879  | 1   | · Intake gasket, Gasket |                                                                  |
|     | 876304   | 1   | Overhaul gasket kit     |                                                                  |
|     | 18818    | 1   | · Gasket                |                                                                  |
|     | 829714   | 2   | · Sealing ring          |                                                                  |
|     | 418412   | 1   | · Sealing ring          |                                                                  |
|     | 418412   | 2   | · Sealing ring          |                                                                  |
|     | 430118   | 1   | · Sealing ring          |                                                                  |
|     | 831239   | 2   | · Gasket                |                                                                  |
|     | 831622   | 1   | · Sealing ring          |                                                                  |
|     | 831622   | 2   | · Sealing ring          |                                                                  |
|     | 855405   | 2   | · Gasket                |                                                                  |
|     | 855423   | 1   | · Gasket                |                                                                  |
|     | 855582   | 2   | · Sealing ring          |                                                                  |
|     | 925054   | 1   | · O-ring                |                                                                  |
|     | 925065   | 1   | · O-ring                |                                                                  |
|     | 925065   | 1   | · O-ring                |                                                                  |
|     | 925068   | 2   | · O-ring                |                                                                  |
|     | 925091   | 1   | · O-ring                |                                                                  |

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|-----|----------|-----|-----------------|-----------|
| 1   | 925055   | 1   | · O-ring        |           |
|     | 946242   | 1   | · Sealing ring  |           |
|     | 947114   | 1   | · O-ring        |           |
|     | 969011   | 1   | · Gasket        | (947621)  |
|     | 957171   | 1   | · Gasket        |           |
|     | 957171   | 2   | · Gasket        |           |
|     | 958860   | 1   | · Sealing ring  |           |
|     | 831622   | 1   | · Sealing ring  |           |
|     | 925255   | 1   | · O-ring        |           |
|     | 969330   | 1   | · O-ring        |           |
|     | 969331   | 1   | · O-ring        |           |
|     | 968555   | 1   | · O-ring        |           |
|     | 969011   | 1   | · Gasket        |           |
|     | 1276424  | 1   | · Sealing ring  |           |
|     | 6842273  | 2   | · Sealing ring  | (1306333) |
|     | 1378491  | 1   | · Gasket        |           |
|     | 1378492  | 1   | · Gasket        |           |
|     | 1378493  | 1   | · Gasket        |           |
|     | 1378864  | 1   | · Gasket        |           |
|     | 3501530  | 2   | · Gasket        |           |
|     | 875574   | 1   | Repair kit      |           |
|     |          | 1   | · SHAFT         |           |
|     |          | 1   | · CAM           |           |
|     |          | 2   | · BUSHING       |           |
|     | 827247   | 1   | · Sealing ring  |           |
|     | 955244   | 2   | · Hexagon screw |           |
|     | 834525   | 1   | · Screw         |           |
|     | 875575   | 1   | Impeller kit    |           |
|     |          | 1   | · IMPELLER      |           |
|     | 808007   | 1   | · Woodruff key  |           |
|     | 955901   | 1   | · Washer        |           |