



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|---------------------------|----------|---------------------------|
| 1 | 1346408 | 1 | Cylinder head | | |
| | 3803166 | 1 | Cylinder head, exch, exch | | |
| 2 | 419652 | 4 | · Valve guide, INTAKE | 11336 | |
| 3 | 463771 | 4 | · Valve guide, EXHAUST | 11336 | |
| 4 | | 4 | · VALVE SEAT, INTAKE | | STD |
| | | 4 | · Seat ring, INTAKE | | OVER SIZE 0,50 MM |
| 5 | | 4 | · VALVE SEAT, EXHAUST | | STD |
| | 1266421 | 4 | · Seat ring, EXHAUST | | OVER SIZE 0,50 MM |
| 6 | | 5 | · BEARING CAP | 11336 | |
| 7 | 463690 | 10 | · Guide sleeve | 11336 | |
| 8 | 953049 | 10 | · Stud | | |
| 9 | 968862 | 10 | · Nut | | (945408) |
| 10 | 940375 | 2 | · Plug | | |
| 11 | 946779 | 2 | · Cap plug | | |
| 12 | 946780 | 4 | · Cap plug | | |
| 13 | 946778 | 1 | · Cap plug | | |
| 14 | 968145 | 1 | · Plug | | (952076) |
| 15 | 968145 | 1 | Plug | | (952076) |
| 16 | 953046 | 6 | Stud | | |
| 17 | 953077 | 1 | Stud | 11338 | |
| 18 | 463390 | 1 | Stud | 11338 | |
| 19 | 1378646 | 1 | Cylinder head gasket | | (1332644) |
| 20 | 953035 | 10 | Stud | | |
| 21 | 1378870 | 1 | Gasket | | |
| 22 | 1336754 | 1 | Valve cover | | SN-2200005622 |
| | 3514361 | 1 | Valve cover | | SN 2200005623- |
| | | | · Bulletin 41-12 | 41-12-EN | Valve cover 230B and 250B |
| 23 | 941906 | 2 | Spring washer | | |
| 24 | 968458 | 10 | Flange cap nut | | |
| 25 | 1306341 | 10 | Screw | | |
| 26 | 3547599 | 1 | Oil filler cap | | (1378985) |
| 27 | 940096 | 1 | Gasket | | |
| 28 | 1336763 | 1 | Cover | | |
| 29 | 855583 | 1 | Insert | | |
| 30 | | 1 | Belt protector | | |