

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876261	6	Cylinder liner kit		SN-2204148592
876784	6	Cylinder liner kit		SN2204148593-
	6	• Cylinder liner		
	6	• Piston		
422793	6	• Piston pin		
914519	12	• Lock ring		
	6	• Sealing ringupper		
1542323	18	• O-ring		
	6	• Piston ringupper		
	6	• Piston ringlower		
	6	• Oil scraper ring		
275751	6	Sealing ring kit		
	6	• Sealing ring		
1542323	12	• O-ring, middle and lower		
	6	• O-ringupper		
275350	6	Piston ring kit		FOR 876261
876528	6	Piston ring kit		FOR 876784
	6	• Piston ringupper		
	6	• Piston ringlower		
	6	• Oil scraper ring		
876511	6	Big end bearing kit		STD D
876512	6	Big end bearing kit		U.S=0,25mm
876513	6	Big end bearing kit		U.S=0,50mm
876514	6	Big end bearing kit		U.S=0,75mm
876515	6	Main bearing kit		STD D
876516	6	Main bearing kit		U.S=0,25mm
876517	6	Main bearing kit		U.S=0,50mm
876518	6	Main bearing kit		U.S=0,75mm
876519	1	Thrust bearing		STD D
876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
876544	1	Repair kit, water pump		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		
421306	1	• Wear ring		
914462	1	• Lock ring		
1545283	1	• Sealing ring		
70913	1	• Deflector		
859027	1	• Gasket		
	1	• Shaft		
876088	1	Overhaul kit, sea water pump		
11010	2	• Ball bearing		
801566	1	• Screw		
808285	1	• Screw		
860751	1	• Cover		
827011	1	• Cam		
	1	• Cam		
	1	• Shaft		
841693	6	• Screw		
827247	2	• Sealing ring		
960166	1	• O-ring		
914523	1	• Lock ring		
876312	1	Connector kit, turbo		
11994	3	• Gasket		
18665	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
957171	2	• Gasket		
1306630	6	• Valve seal		
1542052	3	• Rubber seal		
969198	2	• O-ring		
1542198	1	• Sealing ring		
843449	1	• Gasket		
1542187	1	• Gasket		
1306630	6	• Valve seal		
876362	1	• Gasket kit		
11994	12	• Gasket		
416033	2	• Sealing ring		
3501530	1	• Gasket		
469482	2	• O-ring		
469483	6	• Sealing ring		
829487	1	• Gasket		
838807	1	• Sealing ring		
859086	2	• Sealing ring		
858986	4	• Sealing ring		
842913	3	• Sealing ring		
859038	1	• Gasket		
859002	1	• Gasket		
858570	1	• Seal		
968971	2	• O-ring		
949187	1	• O-ring		
949657	1	• O-ring		
949658	3	• O-ring		
955891	6	• Washer		
957171	12	• Gasket		
957181	2	• Gasket		
860971	1	• Sealing ring		
859039	1	• Gasket		
859027	1	• Gasket		
861251	1	• Gasket		
1542318	1	• Sealing ring		
1542385	2	• Sealing ring		
876234	1	Decal set		The kit includes all decals that is used on the engine.