



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	859891	1	Cylinder head		ALSO AVAILABLE AS AN EXCHANGE PART CONSISTING OF CYLINDER HEAD,INTAKE AND EXHAUST VALVES,VALVE SPRINGS,WASHERS AND LOCKS.
2	419653	12	· Valve guide		
3	968955	1	· Expansion plug		
4	838619	6	· Steel ring		
5	838896	6	· Sealing ring		
6	861255	6	· Spray sleeve		(838609)
7	967853	12	· Cap plug		
8	858331	6	· Valve seat, EXHAUST		STD D
9	860035	6	· Valve seat, INLET		STD D
10	477026	13	· Expansion plug		
11	967948	12	· Expansion plug		
12	949329	6	· Gasket		
13	838821	6	· O-ring		
14	858992	1	Gasket		
			Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
15	838775	27	Screw		
16	838649	1	Valve cover		
17	838653	1	Gasket		
18	941907	4	Spring washer		EARLY TYPE
19	945408	4	Flange nut		
20	860541	1	Valve cover		STD
21		1	· INSERT		
22		4	· SCREW		
23	838650	1	Valve cover		
23A	838650	1	Valve cover		SOLAS
24	838651	1	Valve cover		
25	838654	3	Gasket		
26	953034	12	Stud		
27	968458	12	Nut		
28	3547599	1	Oil filler cap		
29	860606	1	Hose		