

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	854049	1	Lower gear	Replaced by lower gear unit 854485 and spline sleeve 854553., Ratio 1,78:1
2	854051	1	• Housing	
3	854053	1	• • Bearing housing	
4	852643	2	• • Attaching plate	
5	948338	6	• • Blind rivet	
6	852644	1	• • Check valve	
7	854054	1	• Fin	
8	941817	1	• Hex. socket screw	
8A	852183	1	• Countershaft	Repl by 854611
9	854611	1	• Countershaft	
9A	184682	1	• • Inner ring	For 854611
9B	969071	1	• • Round nut	For 854611
9C	854533	1	• • Cover	For 854611
10	184654	1	• Needle roller bushin	
11	184682	1	• Inner ring	For 852183
12	853532	1	• Gear set	Ratio 1,78:1
13	852212	1	• Nut	
14	941832	X	• Shim	TH=0,05mm
	941833	X	• Shim	TH=0.20mm
15	183374	1	• Ball bearing	
16	944970	X	• Shim	
17	11072	1	• Roller bearing	
18	944522	X	• Shim	TH=0,05mm
	42981	X	• Shim	TH=0,10mm
	968057	X	• Shim	TH=0.20mm
	42980	X	• Shim	TH=0.35mm
19	897387	1	• Tensioning ring	
20	907023	1	• Lock washer	
21	906633	1	• Round nut	For 852183
22	814482	1	• Oil strainer	
23	852904	1	• Magnetic plug	
24	955974	1	• O-ring	
25	852181	1	• Propeller shaft	
25A	11044	1	• Roller bearing	
26	184765	1	• Roller bearing, compl.	
26A	184690	1	• • Inner ring	Repl by 184765
27	(184689)	1	• • Cup	Obsolete part, Repl by 184765
28	967352	X	• Shim	TH=0,05mm
	941823	X	• Shim	TH=0,10mm
	967351	X	• Shim	TH=0.15mm
	941824	X	• Shim	TH=0.20mm
	941825	X	• Shim	TH=0.40mm
29	184691	1	• Roller bearing	
30	81374	X	• Shim	TH=0,10mm
				Repl by 191834
	81375	X	• • Shim	TH=0.15mm
				Repl by 191835
	81376	X	• • • Shim	TH=0.35mm
				Repl by 191837
30A	191834	X	• • • • Shim	TH=0,10mm
30	191835	X	• • • • Shim	TH=0.15mm
	191837	X	• • • • Shim	TH=0.25mm
31	925258	2	• • • • O-ring	
32	941812	2	• • • • Hex. socket screw	
33	875821	1	• • • • Zinc ring kit	
34	966808	2	• • • • • Screw	
35	183859	1	• • • • • Needle roller bushin	
36	184683	1	• • • • • Inner ring	
37	851407	2	• • • • • Sealing ring	
38	853440	1	• • • • • Line cutter	(852198) front
39	183272	1	• • • • • Needle roller bushin	
40	853871	1	• • • • • Sealing ring	
41	853869	1	• • • • • Lock washer	

REF	PART NO.	QTY	DESCRIPTION	NOTES
42	852196	1	•••• Propeller nut	
43	853441	1	•••• Line cutter	Rear
51				Repl by 854667
53				Repl by 854667
55	852201	1	• Propeller nut	
56	941670	1	• Washer	
57	852216	1	• Lock screw	
58	853584	1	• Plastic washer	Front
				Repl by 854667
59	854667	1	•• Spare parts kit	
60	854294	1	••• Plastic washer	Rear
				Repl by 854667
61		1	••• pressure washer	
62	925256	1	O-ring	Included in complete Duoprop drive unit.
63	850304	1	Splined sleeve	For 852183
64	941810	4	Hex. socket screw	Included in complete Duoprop drive unit.
65	853095	4	Washer	Included in complete Duoprop drive unit.
66	876138	1	Anode kit	To be used in fresh-water.
67	966808	2	• Screw	