



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	852193	1	Lower gear		Replaced by lower gear unit 854048, Ratio. 1,95:1
2	852194	1	• Housing		White, Repl by 854051
	854051	1	• Housing		Gray
3	852456	1	• • Bearing housing		White, Repl by 854053
	854053	1	• • Bearing housing		Gray
4	852643	2	• • Attaching plate		
5	948338	6	• • Blind rivet		
6	852644	1	• • Check valve		
7	852646	1	• Fin		White, Repl by 854054
	854054	1	• Fin		Gray
8	941817	1	• Hex. socket screw		
8A	852183	1	• Countershaft		Repl by 854611
9	854611	1	• Countershaft		
9A	184682	1	• • Inner ring		For 854611
9B	969071	1	• • Round nut		For 854611
9C	854553	1	• • Splined sleeve		For 854611
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
10	184654	1	• Needle roller bushin		
11	184682	1	• Inner ring		For 852183
12	852174	1	• Drive gear set		Ratio 1,95:1
13	852212	1	• Nut		
14	941832	X	• Shim		TH=0,05mm
	941833	X	• Shim		TH=0.20mm
15	183374	1	• Ball bearing		
16	944970	X	• Shim		
17	11072	1	• Roller bearing		
18	944522	X	• Shim		TH=0,05mm
	42981	X	• Shim		TH=0,10mm
	968057	X	• Shim		TH=0.20mm
	42980	X	• Shim		TH=0.35mm
19	897387	1	• Tensioning ring		
20	907023	1	• Lock washer		
21	906633	1	• Round nut		For 852183
22	814482	1	• Oil strainer		
23	852904	1	• Magnetic plug		
24	955974	1	• O-ring		
25	852181	1	• Propeller shaft		
25A	11044	1	• Roller bearing		
26	184765	1	• Roller bearing, compl.		
26A	184690	1	• • Inner ring		Repl by 184765
27	(184689)	1	• • Cup		Obsolete part, Repl by 184765
28	943252	X	• Shim		TH=0,05mm
	941823	X	• Shim		TH=0,10mm
	967351	X	• Shim		TH=0.15mm
	941824	X	• Shim		TH=0.20mm
	941825	X	• Shim		TH=0.40mm
29	184691	1	• Roller bearing		
30	81374	X	• Shim		TH=0,10mm
	81375	X	• • Shim		TH=0.15mm
	81376	X	• • • Shim		TH=0.35mm
30A	191834	X	• • • • Shim		TH=0,10mm
30	191835	X	• • • • Shim		TH=0.15mm
	191837	X	• • • • Shim		TH=0.25mm
31	925258	2	• • • • O-ring		
32	941812	2	• • • • Hex. socket screw		
33	875821	1	• • • • Zinc ring kit		
34	966808	2	• • • • • Screw		
35	183859	1	• • • • • Needle roller bushin		
36	184683	1	• • • • • Inner ring		
37	851407	2	• • • • • Sealing ring		
38	853440	1	• • • • • Line cutter		(852198) front
39	183272	1	• • • • • Needle roller bushin		
40	853871	1	• • • • • Sealing ring		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
41	853869	1	•••• Lock washer		
42	852196	1	•••• Propeller nut		
43	853441	1	•••• Line cutter		(852206) rear
44	854666	1	•••• Propeller cone kit		(853825) (854243)
45		1	••••• propeller cone		
46	941670	1	••••• Washer		
47	852216	1	••••• Lock screw		
48	853676	1	••••• Spacer ring		
49	854294	1	••••• Plastic washer		Rear
50		1	••••• pressure washer		
51	853584	1	•••• Plastic washer		Front
52	854667	1	••••• Spare parts kit		
53	854294	1	••••• Plastic washer		Rear
54		1	•••••• pressure washer		
62	925256	1	O-ring		Included in complete Duoprop drive unit.
63	850304	1	Splined sleeve		For 852183
64	941810	4	Hex. socket screw		Included in complete Duoprop drive unit.
65	853095	4	Washer		Included in complete Duoprop drive unit.
66	876138	1	Anode kit		To be used in fresh-water.
67	966808	2	• Screw		