

PART NO.	QTY	DESCRIPTION	NOTES
876261	4	Cylinder liner kit	SN-2203121341
876784	4	Cylinder liner kit	SN2203121342-
	4	• Cylinder liner	
	4	• Piston	
422793	4	• Piston pin	
914519	8	• Lock ring	
	4	• Sealing ringupper	
1542323	12	• O-ring	
	4	• Piston ringupper	
	4	• Piston ringlower	
	4	• Oil scraper ring	
275751	4	Sealing ring kit	
	4	• Sealing ring	
1542323	8	• O-ring, middle and lower	
	4	• O-ringupper	
275350	4	Piston ring kit	FOR 876261
876528	4	Piston ring kit	FOR 876784
	4	• Piston ringupper	
	4	• Piston ringlower	
	4	• Oil scraper ring	
876511	4	Big end bearing kit	STD D
876512	4	Big end bearing kit	U.S=0,25mm
876513	4	Big end bearing kit	U.S=0,50mm
876514	4	Big end bearing kit	U.S=0,75mm
876515	4	Main bearing kit	STD D
876516	4	Main bearing kit	U.S=0,25mm
876517	4	Main bearing kit	U.S=0,50mm
876518	4	Main bearing kit	U.S=0,75mm
876519	1	Thrust bearing	STD D
876520	1	Thrust bearing	O.S=0,10mm/U.S=0,25mm
876521	1	Thrust bearing	O.S=0,20mm/U.S=0,50mm
876522	1	Thrust bearing	O.S=0,20mm/U.S=0,75mm
876560	1	Repair kit, water pump	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
421306	1	• Wear ring	
	1	• Shaft	
914462	1	• Lock ring	
1545283	1	• Sealing ring	
859027	1	• Gasket	
876088	1	Overhaul kit, sea water pump	
11010	2	• Ball bearing	
801566	1	• Screw	
808285	1	• Screw	
860751	1	• Cover	
	1	• Cam	
827011	1	• Cam	
827247	2	• Sealing ring	
841693	6	• Screw	
	1	• Shaft	
914523	1	• Lock ring	
960166	1	• O-ring	
876312	1	Connector kit, turbo	
859111	1	• Gasket	
838855	1	• Sealing ring	

PART NO.	QTY	DESCRIPTION	NOTES
838864	1	• Clamp	
864723	1	• Sealing ring	
967944	1	• O-ring	
969011	2	• Gasket	
420641	1	• Gasket	
860105	1	• Gasket	
907132	1	• Gasket	
11994	1	• Gasket	
858709	1	Repair kit, turbo	
	2	• Bushing	
	4	• Lock ring	
	2	• Piston ring	
	1	• Thrust bearing	
	1	• Oil deflector	
	1	• Piston ring	
838567	1	• O-ring	
	1	• O-ring	
845829	4	• Screw	
	4	• Washer	
	1	• Nut	
858661	6	• Screw	
	4	• Segment	
	3	• Segment	
955293	6	• Screw	
876103	1	Gasket kit, decarbonizing	
11994	4	• Gasket	
469846	4	• Sealing ring	
858993	1	• Gasket	
838652	1	• Gasket	
838654	2	• Gasket	
876144	2	• Gasket kit	
838766	1	• Sealing ring	
925067	6	• O-ring	
940096	1	• Gasket	
947624	1	• Gasket	
957171	2	• Gasket	
1306630	4	• Valve seal	
969198	2	• O-ring	
1542052	2	• Rubber seal	
1542198	1	• Sealing ring	
843449	1	• Gasket	
1542187	1	• Gasket	
1306630	4	• Valve seal	
876361	1	Gasket kit, reconditioning	
11994	8	• Gasket	
969011	1	• Gasket	
416033	2	• Sealing ring	
418445	2	• Sealing ring	
860971	1	• Sealing ring	
3501530	1	• Gasket	
469482	2	• O-ring	
469483	6	• Sealing ring	
829487	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
838807	1	• Sealing ring	
859086	2	• Sealing ring	
858986	4	• Sealing ring	
842913	3	• Sealing ring	
859038	1	• Gasket	
859111	1	• Gasket	
859002	1	• Gasket	
858570	1	• Seal	
968971	1	• O-ring	
969011	4	• Gasket	
947627	1	• Gasket	
949187	1	• O-ring	
949657	1	• O-ring	
955981	4	• O-ring	
957171	8	• Gasket	
957181	2	• Gasket	
859039	1	• Gasket	
859027	1	• Gasket	
1542385	2	• Sealing ring	
861250	1	• Gasket	
876234	1	Decal set	The kit includes all decals that is used on the engine.