



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	861119	1	Injection pump		AD31D
	861254	1	Injection pump Comps. not spec.	SO	AD31XD
2	859601	1	Hub		
3	968971	1	O-ring		
4	953047	3	Stud		
5	191172	3	Washer		
6	968862	3	Nut		
7	860320	1	Feed pump		
8	3501530	1	Gasket		
9		1	Nut		Included in fuel injection pump.
10	946173	2	Flange screw		
11	840531	1	Fuel filter		
				923	
12	838583	1	Bracket		
13	965193	2	Screw		
14	843122	2	Spacer sleeve		
15	973083	2	Flange screw		
16		1	Washer		Included in fuel injection pump.
17	860447	1	Fuel pipe		
18	838722	1	Fuel pipe		
18A	969299	1	Hollow screw		
18B	11994	2	Gasket		
19	11994	2	Gasket		
20	969299	1	Hollow screw		
21	969011	4	Gasket		
22	25167	2	Hollow screw		
23	846780	1	Bracket		
24	952624	1	Clamp		
25	946544	1	Flange screw		
26	838666	1	Leak-off line		
27	947620	8	Gasket		
28	74033	4	Hollow screw		
29	859494	4	Injector		
	3803235	4	Injector, exch		Exchange unit
				925	
30	840402	4	Yoke		
31	924068	4	Stud		EARLY TYPE
31A	968862	4	Nut		EARLY TYPE
32	946470	4	Flange screw		LATE TYPE
33	956966	1	Ferrule		
34	956980	1	Nut		
35	121563	1	Clamp		
36	946544	1	Flange screw		
37	945407	1	Flange nut		
38		1	Hollow screw		Included in fuel injection pump.
39	11994	2	Gasket		
40	838873	1	Delivery pipe		CYL NO 1
41	838874	1	Delivery pipe		CYL NO 2
42	838875	1	Delivery pipe		CYL NO 3
43	838876	1	Delivery pipe		CYL NO 4
44	470181	2	Clamp		2-PIPE
45	470183	2	Clamp		4-PIPE
46	861080	1	Nipple		
47	834781	2	Nipple		

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48	861079	1	Nipple		
49	860131	1	Air hose		
50	957171	4	Gasket		
51	74033	2	Hollow screw		
52	860021	1	Oil return pipe		
53	956980	1	Nut		
54	956966	1	Ferrule		
55	969299	1	Hollow screw		
56	11994	2	Gasket		
57		2	Hose clamp		
58		X	Hose		