



15456

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|---------------------|--|
| 1 | 876261 | 4 | Cylinder liner kit | SN-2203121341 |
| | 876784 | 4 | Cylinder liner kit | SN2203121342- |
| 2 | 275751 | 4 | • Sealing ring kit | |
| 3 | 275350 | 4 | • Piston ring kit | FOR 876261 |
| | 876528 | 4 | • Piston ring kit | FOR 876784 |
| 4 | | 4 | • Piston | |
| 5 | 422793 | 4 | • Piston pin | |
| 6 | 914519 | 8 | • Lock ring | |
| 7 | 1542072 | 4 | Connecting rod | SN-2203121329 |
| | 860381 | 4 | Connecting rod | SN2203121330- |
| 8 | 1542076 | 4 | • Bushing | SN-2203121329 |
| | 860194 | 4 | • Bushing | SN2203121330- |
| 9 | 1542077 | 8 | • Screw | |
| 10 | 1542078 | 8 | • Nut | |
| 11 | 876511 | 4 | Big end bearing kit | STD D |
| | 876512 | 4 | Big end bearing kit | U.S=0,25mm |
| | 876513 | 4 | Big end bearing kit | U.S=0.50mm |
| | 876514 | 4 | Big end bearing kit | U.S=0.75mm |
| 12 | 860614 | 1 | Crankshaft | |
| 13 | 910118 | 1 | • Woodruff key | |
| 14 | 876515 | 4 | Main bearing kit | STD D |
| | 876516 | 4 | Main bearing kit | U.S=0,25mm |
| | 876517 | 4 | Main bearing kit | U.S=0,50mm |
| | 876518 | 4 | Main bearing kit | U.S=0,75mm |
| 15 | 876519 | 1 | Thrust bearing | STD D |
| | 876520 | 1 | Thrust bearing | O.S=0,10mm/U.S=0,25mm |
| | 876521 | 1 | Thrust bearing | O.S=0,20mm/U.S=0,50mm |
| | 876522 | 1 | Thrust bearing | O.S=0,20mm/U.S=0,75mm |
| 16 | | 5 | Main bearing cap | |
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| 17 | 861172 | 1 | Flywheel | |
| 18 | 829462 | 1 | • Gear ring | |
| 19 | 415311 | 1 | • Sleeve | |
| 20 | 191873 | 3 | • Locating pin | |
| 21 | 1542093 | 1 | Bolt plate | EARLY TYPE REPLACED BY 861671 |
| 22 | 1544147 | 8 | Screw | EARLY TYPE. Use together with bolt plate 1542093. |
| | 861671 | 1 | Screw kit | LATE TYPE. The kit includes 8 ea screw.. Shall not be used together with bolt plate 1542093. |
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| 23 | 855389 | 1 | Absorber | |
| 24 | 946173 | 6 | Flange screw | |
| 25 | 1542305 | 1 | Gear | |
| 26 | 1542196 | 1 | Hub | |
| 27 | 420124 | 1 | Washer | |
| 28 | 470366 | 1 | Screw | (1542149) |
| 29 | 838725 | 1 | Vibration damper | AD31D |
| 30 | 948217 | 6 | Flange screw | AD31D |
| 31 | 859614 | 1 | Pulley | AD31XD |
| 32 | 860944 | 1 | Vibration damper | AD31XD |
| 33 | 965179 | 6 | Flange screw | AD31XD |
| 34 | 872761 | 1 | Bushing | |