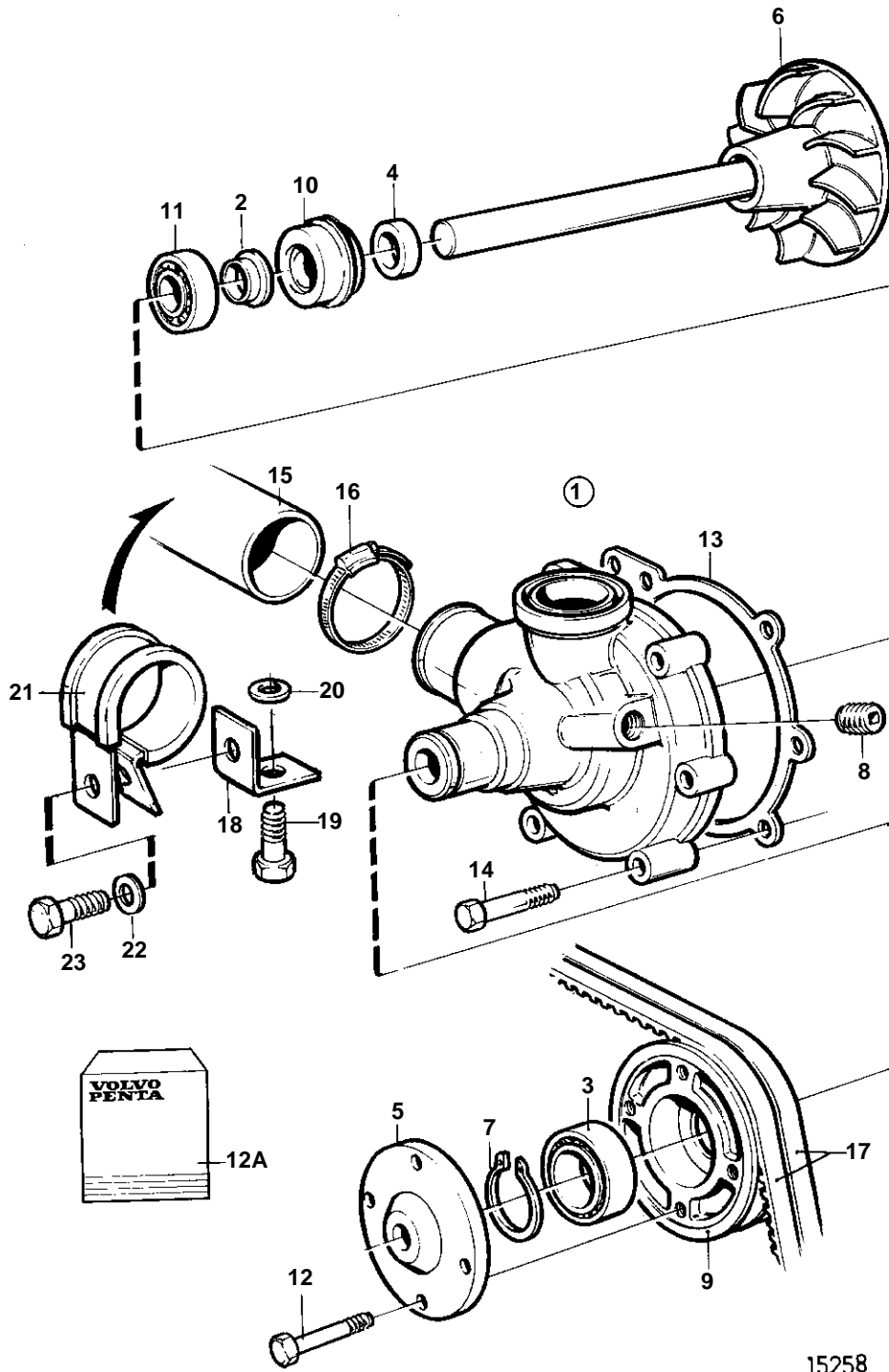


TMD31D, TAMD31D, AD31D, AD31XD



**TMD31D, TAMD31D, AD31D, AD31XD**

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	861303	1	Water pump	
2	70913	1	• Deflector	Included in overhaul kit.
3	181538	1	• Ball bearing	Included in overhaul kit.
4	421306	1	• Wear ring	Included in overhaul kit.
5	860455	1	• Hub	
6		1	• Shaft	Included in overhaul kit.
7	914462	1	• Lock ring	Included in overhaul kit.
8	479977	1	• Plug	(952077)
9	1542235	1	• Pulley	
10	1545283	1	• Sealing ring	Included in overhaul kit.
11	1660609	1	• Ball bearing	Included in overhaul kit.
12	946173	4	• Flange screw	
12A	876560	1	Repair kit	SEE GROUP 99
13	859027	1	Gasket	Included in overhaul kit.
14	947760	6	Flange screw	
15	861279	1	Hose	Heat exchanger-expansion tank-water pump.
16	943477	1	Hose clamp	
17	966978	1	V-belt kit	
18	846780	1	Bracket	
19		1	Screw	SEE GROUP 22
20	955894	1	Washer	
21	952635	1	Clamp	
22	955893	1	Washer	
23	968855	1	Flange screw	