

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876851	6	Cylinder liner kit		
		Bulletin 44-28C	44-28C-EN	Cylinder Liner Kits D31,41,42
	6	• Cylinder liner		
	6	• Piston		
422793	6	• Piston pin		
914519	12	• Lock ring		
	6	• Sealing ringupper		
1542323	12	• O-ring		
	6	• O-ring		
	6	• Piston ringupper		
	6	• Piston ringlower		
	6	• Oil scraper ring		
275751	6	Sealing ring kit		
	6	• Sealing ring		
1542323	12	• O-ring, middle and lower		
	6	• O-ringupper		
876528	6	Piston ring kit		
	6	• Piston ringupper		
	6	• Piston ringlower		
	6	• Oil scraper ring		
876511	6	Big end bearing kit		STD D
876512	6	Big end bearing kit		U.S=0,25mm
876513	6	Big end bearing kit		U.S=0,50mm
876514	6	Big end bearing kit		U.S=0,75mm
876515	6	Main bearing kit		STD D
876516	6	Main bearing kit		U.S=0,25mm
876517	6	Main bearing kit		U.S=0,50mm
876518	6	Main bearing kit		U.S=0,75mm
876519	1	Thrust bearing		STD D
876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
877737	1	Overhaul kit		
276166	1	Oil pump kit		
470234	2	• Bushing		
860722	1	• Shaft		
425185	1	• Gear		
424133	1	• Washer		
910115	1	• Key		
876794	1	Repair kit, water pump		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		
	1	• Shaft		
914462	1	• Lock ring		
1676432	1	• Sealing ring		
859027	1	• Gasket		
	1	• Impeller		
876088	1	Overhaul kit, sea water pump		
11010	2	• Ball bearing		
801566	1	• Screw		
808285	1	• Screw		
860751	1	• Cover		
827011	1	• Cam		
	1	• Cam		
	1	• Shaft		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
841693	6	• Screw		
827247	2	• Sealing ring		
960166	1	• O-ring		
914523	1	• Lock ring		
3841697	1	Impeller kit		
825941	1	• Impeller		
3581618	1	• O-ring		
808275	1	• Gasket		
827019	1	• Sealing washer		
3862178	1	• Grease		
876312	1	Connector kit, turbo		
11994	3	• Gasket		
18665	1	• Gasket		
420641	1	• Gasket		
838855	1	• Sealing ring		
838864	1	• Clamp		
842986	1	• Gasket		
859111	1	• Gasket		
860105	1	• Gasket		
864723	1	• Sealing ring		
883833	1	• Cardboard tube		
967944	1	• O-ring		
969011	2	• Gasket		
976044	1	• O-ring		
861501	1	Repair kit, turbo		FOR 861260
	2	• Bushing		
	4	• Lock ring		
	2	• Piston ring		
	1	• Thrust bearing		
	1	• Oil deflector		
	1	• Piston ring		
	6	• Screw		
	1	• O-ring		
	4	• Screw		
	1	• Nut		
858661	6	• Screw		
	4	• Segment		
	3	• Segment		
	6	• Screw		
876110	1	Gasket kit, intercooler		
864723	1	• Sealing ring		
860920	2	• Gasket		
858986	4	• Sealing ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
858979	1	• Sealing ring		
847573	1	• Sealing strip		
838831	1	• Sealing strip		
876104	1	Gasket kit, decarbonizing		
11994	4	• Gasket		
469846	6	• Sealing ring		
3580742	1	• Gasket		
838653	1	• Gasket		
838654	3	• Gasket		
876144	3	• Gasket kit		
838766	1	• Sealing ring		
925067	6	• O-ring		
940096	1	• Gasket		
947624	1	• Gasket		
957171	2	• Gasket		
1306630	6	• Valve seal		
1542052	3	• Rubber seal		
969198	2	• O-ring		
1542198	1	• Sealing ring		
843449	1	• Gasket		
1542187	1	• Gasket		
1306630	6	• Valve seal		
876362	1	• Gasket kit		
11994	12	• Gasket		
416033	2	• Sealing ring		
3501530	1	• Gasket		
469482	2	• O-ring		
469483	6	• Sealing ring		
829487	1	• Gasket		
838807	1	• Sealing ring		
859086	2	• Sealing ring		
858986	4	• Sealing ring		
842913	3	• Sealing ring		
859038	1	• Gasket		
859002	1	• Gasket		
858570	1	• Seal		
968971	2	• O-ring		
949187	1	• O-ring		
949657	1	• O-ring		
949658	3	• O-ring		
955891	6	• Washer		
957171	12	• Gasket		
957181	2	• Gasket		
	1	• Sealing ring		
859039	1	• Gasket		
859027	1	• Gasket		
861251	1	• Gasket		
1542318	1	• Sealing ring		
1542385	3	• Sealing ring		
876234	1	Decal set		The kit includes all decals that is used on the engine.