

TMD121C

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|--------------------------------|----------|------------|
| 876570 | 6 | Cylinder liner kit | | (275626) |
| 423124 | 12 | • Lock ring | | |
| 271155 | 6 | • Sealing ring kit | | (275755) |
| 479510 | 6 | • Piston pin | | (423342) |
| 270603 | 6 | • Piston ring kit | | |
| | 6 | • Cylinder liner | | |
| | 6 | • Piston | | |
| 271155 | 6 | • Sealing ring kit | | |
| | 6 | • Sealing ring | | |
| | 12 | • Sealing ring | | |
| | 6 | • Sealing ring | | |
| 270603 | 6 | • Piston ring kit | | |
| | 6 | • Piston ring | | |
| | 6 | • Oil scraper ring | | |
| | 6 | • Compression ring | | |
| | 6 | • Expanding ring | | |
| 270130 | 6 | Big end bearing kit | 2485 | STD |
| 270131 | 6 | Big end bearing kit | | U.S=0,25mm |
| 270132 | 6 | Big end bearing kit | | U.S=0,50mm |
| 270133 | 6 | Big end bearing kit | | U.S=0,75mm |
| 270449 | 7 | Main bearing kit | 2485 | STD |
| 270450 | 7 | Main bearing kit | | U.S=0,25mm |
| 270451 | 7 | Main bearing kit | | U.S=0,50mm |
| 270452 | 7 | Main bearing kit | | U.S=0,75mm |
| 276791 | 1 | Thrust washer kit | 2485 | STD |
| 276792 | 1 | Thrust washer kit | | O.S=0,10mm |
| 276793 | 1 | Thrust washer kit | | O.S=0,20mm |
| 275548 | 6 | Gasket kit, cylinder head | | |
| | 6 | • Gasket | | |
| 422413 | 6 | • Sealing ring | | |
| 422415 | 12 | • Sealing ring | | |
| 423326 | 12 | • Sealing ring | | |
| 876346 | 1 | Gasket kit, induction manifold | | |
| 424616 | 1 | • Gasket | | |
| 469830 | 6 | • Rubber ring | | |
| 941904 | 20 | • Spring washer | | |
| 424619 | 1 | • Gasket | | |
| 864758 | 1 | • Gasket | | |
| 424615 | 1 | • Gasket | | |
| 876410 | 1 | Gasket kit, exhaust manifold | | |
| 470534 | 6 | • Gasket | | |
| 822575 | 6 | • Sealing ring | | |
| 942336 | 12 | • Spring washer | | |
| 836746 | 1 | • Sealing ring | | |
| 862586 | 1 | • Gasket | | |
| 876641 | 1 | Gasket kit, decarbonizing | | |
| 424692 | 6 | • Gasket | | |
| 469455 | 6 | • Sealing ring | | |
| 466405 | 6 | • Rubber ring | | |
| 423281 | 6 | • Sealing ring | | |
| 876365 | 1 | Gasket kit, reconditioning | | |
| 907132 | 5 | • Gasket | | |
| 18818 | 1 | • Gasket | | |

TMD121C

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|------------------------|----------|-------|
| 469823 | 3 | • Gasket | | |
| 469846 | 7 | • Sealing ring | | |
| 969011 | 2 | • Gasket | | |
| 942580 | 12 | • Gasket | | |
| 940096 | 1 | • Gasket | | |
| 468557 | 1 | • Gasket | | |
| 422626 | 1 | • Gasket | | |
| 975610 | 2 | • O-ring | | |
| 862591 | 1 | • Gasket | | |
| 420213 | 1 | • Seal | | |
| 949656 | 1 | • O-ring | | |
| 423123 | 1 | • Sealing ring | | |
| 424692 | 6 | • Gasket | | |
| 469455 | 6 | • Sealing ring | | |
| 949658 | 2 | • O-ring | | |
| 949657 | 2 | • O-ring | | |
| 925065 | 2 | • O-ring | | |
| 957178 | 16 | • Gasket | | |
| 946729 | 3 | • Gasket | | |
| 18666 | 1 | • Gasket | | |
| 11994 | 2 | • Gasket | | |
| 947281 | 2 | • Gasket | | |
| 11998 | 1 | • Gasket | | |
| 423351 | 1 | • Gasket | | |
| 422171 | 1 | • Gasket | | |
| 466405 | 5 | • Rubber ring | | |
| 469328 | 6 | • Gasket | | |
| 424983 | 1 | • Sealing ring | | |
| 941666 | 1 | • Felt ring | | |
| 957171 | 4 | • Gasket | | |
| 424616 | 1 | • Gasket | | |
| 864758 | 1 | • Gasket | | |
| 424619 | 1 | • Gasket | | |
| 822575 | 6 | • Sealing ring | | |
| 862589 | 1 | • Gasket | | |
| 925057 | 3 | • Rubber ring | | |
| 422130 | 1 | • Gasket | | |
| 11996 | 3 | • Gasket | | |
| 18677 | 4 | • Gasket | | |
| 470745 | 1 | • Gasket | | |
| 862595 | 3 | • Gasket | | |
| 862602 | 1 | • Gasket | | |
| 957181 | 4 | • Gasket | | |
| 424621 | 1 | • Gasket | | |
| 470383 | 3 | • Sealing ring | | |
| 18706 | 11 | • Gasket | | |
| 947624 | 5 | • Gasket | | |
| 423352 | 1 | • Gasket | | |
| 925278 | 4 | • O-ring | | |
| 416033 | 3 | • Sealing ring | | |
| 843584 | 2 | • Sealing ring | | |
| 836746 | 1 | • Sealing ring | | |
| 862599 | 1 | • Gasket | | |
| 925027 | 2 | • O-ring | | |
| 925092 | 6 | • O-ring | | |
| 469830 | 6 | • Rubber ring | | |
| 947627 | 6 | • Gasket | | |
| 947623 | 4 | • Gasket | | |
| 11992 | 4 | • Gasket | | |
| 949656 | 2 | • O-ring | | |
| 276156 | 1 | Overhaul kit, oil pump | | |
| | 1 | • Gear set | | |

TMD121C

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|------------------------------|----------|-----------------|
| | 1 | • Gear | | |
| | 1 | • Pivot pin | | |
| 941907 | 3 | • Spring washer | | |
| 470347 | 4 | • Bushing | | |
| 875461 | 1 | Repair kit, circulation pump | | |
| 823484 | 1 | • Shaft | | |
| 421306 | 1 | • Wear ring | | |
| 1542870 | 1 | • Ball bearing | | |
| 181538 | 1 | • Ball bearing | | |
| 1660609 | 1 | • Ball bearing | | (181670) |
| 914462 | 1 | • Lock ring | | |
| 70913 | 1 | • Deflector | | |
| 1545283 | 1 | • Sealing ring | | |
| 951969 | 1 | • Pin | | |
| 423138 | 1 | • Gasket | | |
| 422171 | 1 | • Gasket | | |
| 423351 | 1 | • Gasket | | |
| 423352 | 1 | • Gasket | | |
| 1542871 | 1 | • Spacer sleeve | | |
| 275946 | 1 | Repair kit, turbo | | |
| 876355 | 1 | Gasket kit, turbo | | |
| 470939 | 1 | • Gasket | | |
| 424626 | 1 | • Gasket | | |
| 1543360 | 1 | • Gasket | | |
| 190957 | 8 | • Gasket | | |
| 420641 | 1 | • Gasket | | |
| 11998 | 1 | • Gasket | | |
| 942703 | 1 | • Gasket | | |
| 842913 | 4 | • Sealing ring | | |
| 925078 | 2 | • O-ring | | |
| 875737 | 1 | Overhaul kit, sea water pump | | 1 1/4" |
| 959931 | 5 | • Screw | | |
| 812959 | 1 | • Washer | | |
| 847230 | 2 | • Lock ring | | |
| 812968 | 1 | • Sealing ring | | |
| 845795 | 1 | • Sealing ring | | |
| 812964 | 1 | • Deflector | | |
| 11013 | 2 | • Ball bearing | | |
| 825735 | 1 | • Lock ring | | |
| 875736 | 1 | Impeller kit, sea water pump | | 1 1/4" |
| 825728 | 1 | • Gasket | | |
| 812966 | 1 | • Sealing washer | | |
| | 1 | • Impeller | | |
| 846111 | 1 | • Gasket | | |
| 875594 | 1 | Repair kit, bilge pump | | 1. Gear driven. |
| 826239 | 1 | • Lock pin | | |
| 815573 | 1 | • Cover | | |
| 804776 | 6 | • Screw | | |
| 827012 | 1 | • Cam | | |
| 808285 | 1 | • Screw | | |
| 826246 | 1 | • Washer | | |
| 822708 | 1 | • Seal | | |
| 826238 | 1 | • Deflector | | |
| 809444 | 1 | • Lock ring | | |
| 825737 | 1 | • Seal | | |
| 11013 | 2 | • Ball bearing | | |
| 914533 | 1 | • Snap ring | | |

TMD121C

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|-----------------------------|----------|-----------------|
| 940180 | 1 | • Screw | | |
| 955825 | 1 | • Nut | | |
| 941906 | 1 | • Spring washer | | |
| 942406 | 1 | • Key | | |
| 875593 | 1 | Impeller kit, bilge pump | | 1. Gear driven. |
| | 1 | • Impeller | | |
| 827019 | 2 | • Sealing washer | | |
| 808275 | 1 | • Gasket | | |
| 875758 | 1 | Impeller kit, bilge pump | | 1. Belt driven. |
| 807582 | 1 | • Gasket | | |
| | 1 | • Impeller | | |
| 804781 | 2 | • Sealing washer | | |
| 875736 | 1 | Impeller kit, flushing pump | | 1 1/4" |
| 825728 | 1 | • Gasket | | |
| | 1 | • Impeller | | |
| 812966 | | • Sealing washer | | |
| | 1 | Impeller kit, bilge pump | | 2 |
| 825728 | 1 | • Gasket | | |
| | 1 | • Impeller | | |