

PART NO.	QTY	DESCRIPTION	NOTES
275060	6	Cylinder liner kit	
423124	12	• Lock ring	
275729	6	• Gasket kit	
	6	• CYLINDER LINER	
	6	• PISTON	
423342	6	• Piston pin	
275321	6	• Piston ring kit	
275729	6	Gasket kit	
	6	• SEAL RING	
	12	• SEAL RING	
275321	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0,25MM U.S
270107	6	Big end bearing kit	0,50MM U.S
270108	6	Big end bearing kit	0,75MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0,25MM U.S
270451	7	Main bearing kit	0,50MM U.S
270452	7	Main bearing kit	0,75MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0,1MM O.S
276793	1	Thrust washer kit	0,2MM O.S
275548	6	Gasket kit, GASKET KIT CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	
422415	12	• Sealing ring	
423326	12	• Sealing ring	
875467	1	Gasket kit, INTAKE AND EXHAUST MANIFOLD	
466271	1	• Gasket	
423174	6	• Rubber ring	
468647	6	• Gasket	
820785	1	• Gasket	
822575	6	• Sealing ring	
836746	1	• Sealing ring	
875466	1	Gasket kit, DECARBONIZING	
469456	12	• Protecting ring	(407224)
468963	6	• Gasket	(468352)
942580	12	• Gasket	

