

PART NO.	QTY	DESCRIPTION	NOTES
275060	6	Cylinder liner kit	
423124	12	• Lock ring	
275729	6	• Gasket kit	
	6	• CYLINDER LINER	
	6	• PISTON	
423342	6	• Piston pin	
275321	6	• Piston ring kit	
275729	6	Gasket kit	
	6	• SEAL RING	
	12	• SEAL RING	
275321	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0,25MM U.S
270107	6	Big end bearing kit	0,50MM U.S
270108	6	Big end bearing kit	0,75MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0,25MM U.S
270451	7	Main bearing kit	0,50MM U.S
270452	7	Main bearing kit	0,75MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0,1MM O.S
276793	1	Thrust washer kit	0,2MM O.S
275548	6	Gasket kit, GASKET KIT CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	
422415	12	• Sealing ring	
423326	12	• Sealing ring	
875467	1	Gasket kit, INTAKE AND EXHAUST MANIFOLD	
466271	1	• Gasket	
423174	6	• Rubber ring	
468647	6	• Gasket	
820785	1	• Gasket	
822575	6	• Sealing ring	
836746	1	• Sealing ring	
875466	1	Gasket kit, DECARBONIZING	
469456	12	• Protecting ring	(407224)
468963	6	• Gasket	(468352)
942580	12	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
875468	1	Gasket kit, RECONDITION ENGINE	
11994	1	• Gasket	
11996	1	• Gasket	
957181	6	• Gasket	
907132	3	• Gasket	
18666	1	• Gasket	
957178	20	• Gasket	
957185	1	• Gasket	
18818	1	• Gasket	
837851	1	• Sealing ring	
190957	8	• Gasket	
469205	6	• O-ring	
413619	1	• Gasket	
416033	3	• Sealing ring	
420213	1	• Seal	
836015	2	• Gasket	
468210	6	• Sealing ring	
469328	18	• Gasket	
467409	3	• Gasket	
422130	1	• Gasket	
468556	1	• Gasket	
469327	12	• Gasket	(422182)
422626	1	• Gasket	
468557	1	• Gasket	
423123	1	• Sealing ring	
423138	1	• Gasket	
423336	1	• Gasket	
423351	1	• Gasket	
423352	1	• Gasket	
470133	1	• Gasket	(423365)
424342	8	• Sealing ring	
802287	1	• Gasket	
807578	2	• Gasket	
820751	1	• Gasket	
820877	2	• Gasket	
822554	1	• Gasket	
822589	3	• Gasket	
822632	1	• Gasket	
824343	1	• Gasket	
836169	4	• Gasket	
925059	2	• O-ring	
925060	3	• O-ring	
925061	2	• O-ring	
925062	1	• O-ring	
925069	1	• O-ring	
925095	1	• O-ring	
949660	1	• O-ring	
925278	4	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
941666	1	• Felt ring	
942703	1	• Gasket	
943821	1	• Ring	
955977	1	• Rubber ring	
955984	6	• Sealing ring	
957171	16	• Gasket	
957173	4	• Gasket	
836026	1	• Gasket	
842137	1	• Gasket	



PART NO.	QTY	DESCRIPTION	NOTES
275731	1	Repair kit, OIL PUMP	(275571)
	1	• SHAFT WITH GEAR	
	1	• BEARING PIN	
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875461	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
823484	1	• Shaft	
421306	1	• Wear ring	
1542870	1	• Ball bearing	
181538	1	• Ball bearing	
181670	1	• Ball bearing	
914462	1	• Lock ring	
70913	1	• Deflector	
1545283	1	• Sealing ring	(1542833)
951969	1	• Pin	
423138	1	• Gasket	
422171	1	• Gasket	
423351	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
423352	1	• Gasket	
1542871	1	• Spacer sleeve	
837080	1	Repair kit, TURBO	
	4	• PISTON RING	
	2	• BEARING	
417727	4	• Lock ring	
	1	• SLEEVE	
	1	• THRUST BEARING	
	1	• O-RING	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
875582	1	Gasket kit, TURBO	
417382	1	• Gasket	
411710	1	• Gasket	
417381	1	• Gasket	
190957	1	• Gasket	
417378	1	• Gasket	
957181	1	• Gasket	
942703	1	• Gasket	
875660	1	Impeller kit	
	1	• IMPELLER	
827020	1	• Washer	
825728		• Gasket	
955512	2	• Screw	