

PART NO.	QTY	DESCRIPTION	NOTES
275069	6	Cylinder liner kit	
423124	12	• Lock ring	
275730	6	• Sealing ring kit	
423342	6	• Piston pin	
275321	6	• Piston ring kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275730	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
468582	6	• Protecting ring	
275321	6	Piston ring kit	
	12	• OIL RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0.25 MM U.S
270107	6	Big end bearing kit	0.50 MM U.S
270108	6	Big end bearing kit	0.75 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0.25 MM U.S
270451	7	Main bearing kit	0.50 MM U.S
270452	7	Main bearing kit	0.75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0.1 MM O.S
276793	1	Thrust washer kit	0.2 MM O.S
275548	6	Gasket kit, CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	
422415	12	• Sealing ring	
423326	12	• Sealing ring	
275598	1	Gasket kit, INDUCTION AND EXHAUST MANIFOLD	
468243	1	• Gasket	
423174	6	• Rubber ring	
468647	6	• Gasket	
875700	1	Gasket kit, DECARBONIZING	
836884	1	• Gasket	
423057	4	• Seal	
822575	6	• Sealing ring	
836026	1	• Gasket	
875699	1	Gasket kit, RECONDITION ENGINE	
11994	2	• Gasket	
11996	1	• Gasket	
18666	1	• Gasket	
18818	1	• Gasket	
190957	8	• Gasket	
413619	1	• Gasket	
416033	1	• Sealing ring	
420213	1	• Seal	
422130	1	• Gasket	
422626	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
423123	1	• Sealing ring	
423138	1	• Gasket	
423351	1	• Gasket	
423352	1	• Gasket	
470133	1	• Gasket	(423365)
424342	8	• Sealing ring	
467409	3	• Gasket	
468963	6	• Gasket	
18671	4	• Gasket	
11998	2	• Gasket	
466922	6	• O-ring	
466405	6	• Rubber ring	
468461	2	• Gasket	
468556	1	• Gasket	
468557	1	• Gasket	
802287	1	• Gasket	
820751	1	• Gasket	
822554	1	• Gasket	
822589	3	• Gasket	
822632	1	• Gasket	
836169	4	• Gasket	
842137	1	• Gasket	
907132	3	• Gasket	
821754	1	• Sealing ring	
925092	3	• O-ring	
925065	2	• O-ring	
946729	3	• Gasket	
925059	2	• O-ring	
925060	3	• O-ring	
925061	2	• O-ring	
925062	1	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
942580	1	• Gasket	
942703	1	• Gasket	
949660	1	• O-ring	
955977	1	• Rubber ring	
957171	13	• Gasket	
957173	4	• Gasket	
948965	6	• Sealing ring	
957178	20	• Gasket	
957181	6	• Gasket	
275731	1	Repair kit, OIL PUMP	
	1	• SHAFT WITH GEAR	
	1	• BEARING PIN	
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875461	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
823484	1	• Shaft	
421306	1	• Wear ring	
1542870	1	• Ball bearing	
181538	1	• Ball bearing	
181670	1	• Ball bearing	
914462	1	• Lock ring	
70913	1	• Deflector	
1545283	1	• Sealing ring	(1542833)
951969	1	• Pin	
423138	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
422171	1	• Gasket	
423351	1	• Gasket	
423352	1	• Gasket	
1542871	1	• Spacer sleeve	
273356	1	Repair kit TURBO 846241	
411794	2	• Piston ring	
467555	1	• Piston ring	
467023	2	• Bearing	
417727	4	• Lock ring	
422360	1	• Lock ring	
843423	1	• Sleeve	
467027	1	• Bearing	
465027	1	• O-ring	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
411809	10	• Spring washer	
420470	10	• Screw	
1695715	5	• Washer	
875582	1	Gasket kit, TURBO	
417382	1	• Gasket	
411710	1	• Gasket	
417381	1	• Gasket	
190957	8	• Gasket	
417378	1	• Gasket	
957181	1	• Gasket	
942703	1	• Gasket	
836984	1	• Gasket	
875814	1	Impeller kit 1 • IMPELLER	
825728	1	• Gasket	(812945)
812966	1	• Sealing washer	
875701	1	Repair kit, SEA WATER PUMP	
812959	1	• Washer	
812968	1	• Sealing ring	
812964	1	• Deflector	
845795	1	• Sealing ring	