



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	421074	1	Bearing housing		
2	941580	1	Sealing ring	IK	
3	422073	1	Shaft		
4	11013	1	Ball bearing		
5	421077	1			INCLUDED IN FUEL INJECTION PUMP.
6	421088	1	Stop ring		INCLUDED IN FUEL INJECTION PUMP.
7	421083	1	Stop ring		INCLUDED IN FUEL INJECTION PUMP.
8	181577	1	Ball bearing		
9	423074	1	Washer		
10	940100	6	Screw		
11	421415	3	Lock washer		
12	950586	1	Pin		
13	422329	1	Woodruff key		
14	423079	1	Gear		SEE GROUP 2A
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	102056	3	Screw		
16	467052	1	Lock washer		
17	467055	3	Washer		
18	423123	1	Sealing ring	IK	
19	955525	4	Screw		L = 25 MM
	955527	1	Screw		L = 57 MM
20	941907	5	Spring washer		
21	823474	1	Bearing housing		
22	191776	2	· Bushing		
23	422125	1	Axle shaft		
24	943821	1	Ring	IK	
25	422130	1	Gasket	IK	
26	953224	2	Stud		
27	955825	2	Nut		
28	941906	2	Spring washer		
29	422184	1	Companion flange		
30	423134	1	Intermediate section		
31	422461	1	Companion flange		
32	417512	6	Dog clutch disc		
33	955675	2	Screw		
34	422469	2	Screw		
35	955676	4	Screw		
36	422187	8	Nut		
37	417514	8	Washer		
38	940097	2	Washer		
39	940160	1	Screw		
40	955896	1	Washer		
42	823010	1	Pump coupling guard		
43	940113	2	Screw		
44	941907	2	Spring washer		
46	925054	1	O-ring		