

PART NO.	QTY	DESCRIPTION	NOTES
275627	6	Cylinder liner kit	
	6	• CYLINDER LINER	
271158	6	• Sealing ring kit	
	6	• • SEAL RING	
	12	• • SEAL RING	
	6	• PISTON	
275084	6	• Piston ring kit	
	6	• • OIL RING	
	6	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
422344	6	• Piston pin	STD D
422345	6	• Piston pin	0.05 MM O.S
422347	6	• Piston pin	0.20 MM O.S
417466	12	• Lock ring	
275084	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
271158	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
270124	6	Big end bearing kit	STD D
270125	6	Big end bearing kit	0.25 MM U.S
270126	6	Big end bearing kit	0.50 MM U.S
270127	6	Big end bearing kit	0.75 MM U.S
270128	6	Big end bearing kit	1.00 MM U.S
270129	6	Big end bearing kit	1.25 MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0.25 MM U.S
270440	7	Main bearing kit	0.50 MM U.S
270441	7	Main bearing kit	0.75 MM U.S
270442	7	Main bearing kit	1.00 MM U.S
270443	7	Main bearing kit	1.25 MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0.10 MM O.S
276760	1	Thrust washer kit	0.20 MM O.S
276761	1	Thrust washer kit	0.30 MM O.S
270789	6	Gasket kit, CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	D = 11 MM
422414	12	• Sealing ring	D = 18 MM
422415	12	• Sealing ring	D = 32 MM
875768	1	Gasket kit, GASKET KIT RECONDITIONING	
11992	40	• Gasket	
11994	2	• Gasket	
11996	10	• Gasket	
11998	2	• Gasket	
18666	2	• Gasket	
969011	19	• Gasket	
18818	2	• Gasket	
400797	4	• O-ring	
975610	2	• O-ring	
416033	3	• Sealing ring	
420213	8	• Seal	
420641	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
422130	1	• Gasket	
422171	1	• Gasket	
422626	1	• Gasket	
423123	1	• Sealing ring	
423127	1	• Gasket	
423139	5	• Seal	
469846	7	• Sealing ring	
468463	1	• Gasket	
424621	1	• Gasket	
469455	6	• Sealing ring	
862661	1	• Gasket	
862602	1	• Gasket	
862594	2	• Gasket	
862598	1	• Gasket	
862591	1	• Gasket	
862592	2	• Gasket	
821349	1	• Gasket	
849567	1	• Sealing ring	
862596	1	• Gasket	
862597	6	• Gasket	
836169	4	• Gasket	
469507	1	• Sealing ring	
907132	3	• Gasket	
925027	2	• O-ring	
925057	4	• Rubber ring	
925059	6	• O-ring	
940096	1	• Gasket	
424580	1	• Sealing ring	
941666	1	• Felt ring	
942703	1	• Gasket	
946729	2	• Gasket	
947281	2	• Gasket	
947620	2	• Gasket	
947624	4	• Gasket	
949656	2	• O-ring	
949657	5	• O-ring	
949658	1	• O-ring	
949660	1	• O-ring	
957171	5	• Gasket	
957173	6	• Gasket	
957178	20	• Gasket	
957181	3	• Gasket	
957184	2	• Washer	
1545696	1	• Gasket	
1545271	1	• Sealing ring	
876316	1	Gasket kit, DECARBONIZING	
469829	6	• Rubber ring	
423139	5	• Seal	
424619	1	• Gasket	
417133	12	• Valve cap	
424693	6	• Gasket	
424694	6	• Gasket	
837626	6	• Seal	
940096	1	• Gasket	
941907	24	• Spring washer	
955894	12	• Washer	
876360	1	Gasket kit, EXHAUST MANIFOLD	
421324	1	• Gasket	
862586	1	• Gasket	
822575	1	• Sealing ring	

PART NO.	QTY	DESCRIPTION	NOTES
836746	1	• Sealing ring	
862704	1	• Gasket	
947627	4	• Gasket	
876322	1	Gasket kit, TURBO	
420641	1	• Gasket	
1543360	1	• Gasket	
470939	1	• Gasket	
424619	1	• Gasket	
469601	1	• Sealing ring	
842986	1	• Gasket	
925059	10	• O-ring	
947627	6	• Gasket	
847650	1	Repair kit, REPAIR KIT TURBO 846807	
838426	1	• O-ring	
838562	2	• Bushing	
838565	1	• Bearing	
845042	4	• Lock ring	
845045	4	• Piston ring	
845047	1	• Oil deflector	
845829	4	• Screw	
838568	4	• Washer	
848711	1	• Nut	
838570	8	• Screw	
847646	4	• Washer	
955269	6	• Screw	
845035	3	• Segment	
845116	3	• Tensioning segment	
847643	1	• O-ring	
275570	1	Oil pump kit, OIL PUMP KIT OIL PUMP 1545119	
424133	1	• Washer	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	
876434	1	Repair kit, CIRCULATION PUMP	
1542870	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
422171	1	• Gasket	
1660609	1	• Ball bearing	
1545283	1	• Sealing ring	
421306	1	• Wear ring	
422148	1	• Shaft	
423127	1	• Gasket	
423138	1	• Gasket	
422171	1	• Gasket	
862596	1	• Gasket	
914462	1	• Lock ring	
951969	1	• Pin	
1542871	1	• Spacer sleeve	
875736	1	Impeller kit, IMPELLER KIT SEA WATER PUMP	11/4"
	1	• IMPELLER	
825728	1	• Gasket	
812966	1	• Sealing washer	

PART NO.	QTY	DESCRIPTION	NOTES
875737	1	Overhaul kit, REPAIR KIT SEA WATER PUMP	11/4"
11013	2	• Ball bearing	
812959	1	• Washer	
812964	1	• Deflector	
812968	1	• Sealing ring	
825735	1	• Lock ring	
845795	1	• Sealing ring	
847229	5	• Screw	
847230	2	• Lock ring	
845240	1	Small parts kit, SMALL PART KIT FUEL INJ. PUMP 846806	
941906	3	• Spring washer	
863370	1	• Gasket	
1698192	1	• Gasket	
240017	1	• Gasket	
18836	6	• Gasket	
941906	2	• Spring washer	
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941906	4	• Spring washer	
941913	1	• Spring washer	
239990	6	• Lock ring	
241677	6	• Washer	
240422	12	• O-ring	
239993	6	• Gasket	
240001	6	• Gasket	