

PART NO.	QTY	DESCRIPTION	NOTES
275626	6	Cylinder liner kit	
423124	12	• Lock ring	
876127	6	• Sealing ring kit	
423342	6	• Piston pin	
270603	6	• Piston ring kit	
	6	• CYLINDER LINER	
	6	• PISTON	
876127	6	• Sealing ring kit	(875799)
	6	• SEAL RING	
	18	• SEAL RING	
		• SEAL RING	
270603	6	• Piston ring kit	
	6	• OIL RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• EXPANDER RING	
270130	6	Big end bearing kit	STD D
270131	6	Big end bearing kit	0.25 MM U.S
270132	6	Big end bearing kit	0.50 MM U.S
270133	6	Big end bearing kit	0.75 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0.25 MM U.S
270451	7	Main bearing kit	0.50 MM U.S
270452	7	Main bearing kit	0.75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0.1 MM O.S
276793	1	Thrust washer kit	0.2 MM O.S
275548	6	Gasket kit, GASKET KIT CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	
422415	12	• Sealing ring	
423326	12	• Sealing ring	
876410	1	Gasket kit, EXHAUST MANIFOLD	
470534	6	• Gasket	
822575	6	• Sealing ring	
942336	12	• Spring washer	
862586	1	• Gasket	
836746	1	• Sealing ring	
876346	1	Gasket kit, INLET MANIFOLD	
469830	6	• Rubber ring	
941907	20	• Spring washer	
424619	1	• Gasket	
424616	1	• Gasket	
862588	1	• Gasket	
424615	1	• Gasket	
875833	1	Gasket kit, GASKET KIT DECARBONIZING	
424692	6	• Gasket	
469455	6	• Sealing ring	
466405	6	• Rubber ring	
423281	1	• Sealing ring	

PART NO.	QTY	DESCRIPTION	NOTES
876365	1	Gasket kit, RECONDITIONING	
947821	1		
907132	5	• Gasket	
18818	1	• Gasket	
469823	3	• Gasket	
469846	6	• Sealing ring	
969011	1	• Gasket	
11992	12	• Gasket	
940096	1	• Gasket	
468557	1	• Gasket	
422626	1	• Gasket	
975610	1	• O-ring	
862591	1	• Gasket	
420213	1	• Seal	
925059	1	• O-ring	
423123	1	• Sealing ring	
424692	1	• Gasket	
469455	6	• Sealing ring	
949658	2	• O-ring	
949657	2	• O-ring	
925065	2	• O-ring	
947624	3	• Gasket	
957178	16	• Gasket	
946729	3	• Gasket	
18666	1	• Gasket	
11994	2	• Gasket	
947281	2	• Gasket	
11998	1	• Gasket	
423351	1	• Gasket	
422171	1	• Gasket	
466405	6	• Rubber ring	
469328	6	• Gasket	
469507	1	• Sealing ring	
941666	1	• Felt ring	
957171	4	• Gasket	
424616	1	• Gasket	
862588	1	• Gasket	
424619	1	• Gasket	
822575	6	• Sealing ring	
862589	1	• Gasket	
469830	6	• Rubber ring	
925057	3	• Rubber ring	
422130	1	• Gasket	
11996	3	• Gasket	
18677	4	• Gasket	
470745	1	• Gasket	
862595	3	• Gasket	
862602	1	• Gasket	
957181	4	• Gasket	
424621	1	• Gasket	
470383	2	• Sealing ring	
469846	1	• Sealing ring	
470383	1	• Sealing ring	
18706	11	• Gasket	
947624	2	• Gasket	
423352	1	• Gasket	
925278	4	• O-ring	
416033	3	• Sealing ring	
843584	2	• Sealing ring	
836746	1	• Sealing ring	
862599	1	• Gasket	
925027	2	• O-ring	
925092	6	• O-ring	

PART NO.	QTY	DESCRIPTION	NOTES
975610	1	• O-ring	
947627	6	• Gasket	
947623	4	• Gasket	
11992	4	• Gasket	
949656	2	• O-ring	
275757	1	Repair kit, REPAIR KIT OIL PUMP 470343	
	1	• SHAFT WITH GEAR	
	1	• BEARING PIN	
	1	• GEAR	
470347	4	• Bushing	
875461	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
823484	1	• Shaft	
421306	1	• Wear ring	
1542870	1	• Ball bearing	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
914462	1	• Lock ring	
70913	1	• Deflector	
1545283	1	• Sealing ring	
951969	1	• Pin	
423138	1	• Gasket	
422171	1	• Gasket	
423351	1	• Gasket	
423352	1	• Gasket	
1542871	1	• Spacer sleeve	
275946	1	Repair kit, TURBO 846241	
411794	2	• Piston ring	
467555	1	• Piston ring	
467023	2	• Bearing	
417727	4	• Lock ring	
422360	1	• Lock ring	
843423	1	• Sleeve	
467027	1	• Bearing	
465027	1	• O-ring	
420641	1	• Gasket	
1543360	1	• Gasket	
470939	1	• Gasket	
411809	10	• Spring washer	
420470	10	• Screw	
1695715	5	• Washer	
875835	1	Gasket kit, GASKET KIT TURBO	
470939	1	• Gasket	
424626	1	• Gasket	
1543360	1	• Gasket	
190957	8	• Gasket	
420641	1	• Gasket	
11998	1	• Gasket	
942703	1	• Gasket	
18677	1	• Gasket	
925078	2	O-ring	
875697	1	Impeller kit	
	1	• IMPELLER	
825728	1	• Gasket	
812966	1	• Sealing washer	

PART NO.	QTY	DESCRIPTION	NOTES
875701	1	Repair kit, REPAIR KIT SEA WATER PUMP	
812959	1	• Washer	
812968	1	• Sealing ring	
812964	1	• Deflector	
845795	1	• Sealing ring	