



6664

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275626	1	Cylinder liner kit		
2	270950	6	• Sealing ring kit	IK	
3	270603	6	• Piston ring kit	IK	
4	423342	6	• Piston pin	IK	STD D
5	423124	12	• Lock ring	IK	
6		6	• SEAL RING	IK	
7	846864	6	Connecting rod		
8		12	• GUIDE PIN	IK	
9	470434	6	• Bushing		
10	1545479	12	• Screw		
11	848769	1	Crankshaft		
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
12	422253	1	• Woodruff key	02A-1000	
13	423080	1	Crankshaft gear	02A-1000	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
14	423177	1	Oil deflector	02A-1000	
15	470595	1	Hub		
16	422124	1	Washer		
17	941494	1	Screw		
18	424525	1	Vibration damper		
19	956601	12	Screw		
20	270130	6	Big end bearing kit		STD D
	270131	6	Big end bearing kit		0.25 MM U.S
	270132	6	Big end bearing kit		0.50 MM U.S
	270133	6	Big end bearing kit		0.75 MM U.S
21		7	BEARING CAP	02A-0295	
22	270449	7	Main bearing kit		STD D
	270450	7	Main bearing kit		0.25 MM U.S
	270451	7	Main bearing kit		0.50 MM U.S
	270452	7	Main bearing kit		0.75 MM U.S
23	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		0.1 MM O.S
	276793	1	Thrust washer kit		0.2 MM O.S
24	864402	1	Flywheel		STD
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
24	837040	1	Flywheel		CLASS. IS INSTALLED FOR AIR STARTER, WHEN EL STARTER IS NOT INSTALLED.
25	423082	1	• Gear ring		STD
	822020	1	• Gear ring		CLASS. IS INSTALLED FOR AIR STARTER, WHEN EL STARTER IS NOT INSTALLED.
26	941570	10	Screw		
27	467773	10	Washer		
28	468271	X	Shim		TH = 0.20 MM
	468272	X	Shim		TH = 0.30 MM
	468273	X	Shim		TH = 0.50 MM