



18024

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	477833	2	Cylinder head	
	3803525	2	Cylinder head, exch	Exchange unit
2	477657	6	· Valve seat, intake	STD. Included in overhaul kit.
	477658	6	· Valve seat, intake	O.S.=0,20mm
3	477659	6	· Valve seat, exhaust	STD. Included in overhaul kit.
	477667	6	· Valve seat, exhaust	O.S.=0,20mm
4	477877	12	· Valve guide	Included in overhaul kit.
5	276130	6	· Copper sleeve kit, fuel injector	SEE GROUP 99. Included in overhaul kit.
6		6	· · Spray sleeve	
7	466405	6	· · Rubber ring	
8	466420	6	· · Steel ring	
9	466922	6	· · O-ring	
10	477026	14	· Expansion plug	D=26mm
10A	947626	4	· Gasket	
11	477024	8	· Expansion plug	D=35mm
12	465420	10	· Nozzle	
13	3827180	6	Inlet valve	Included in overhaul kit.
14	3978766	6	Exhaust valve	(477443). Included in overhaul kit.
15	466384	12	Valve spring	
16	466383	12	Spring	
17	477451	12	Valve spring washer	
18	1677875	24	Valve collet	Included in overhaul kit.
19	859171	12	Valve stem seal	
20	477449	12	Valve cap	Included in gasket kit.
21	477384	6	Bearing bracket	(471511)
22	471512	4	Stud	
23	471513	8	Screw	
24	471518	2	Rocker arm shaft	
25	946778	4	· Cap plug	
26	422063	12	Rocker arm	
27	422066	12	· Bushing	
28	422993	12	· Ball stud	
29	940175	12	· Nut	
30	421173	4	Spring	
31	914459	4	Lock ring	
32	941488	4	Washer	
33	276816	2	Gasket kit	SEE GROUP 99
34		2	· Gasket	
35	465784	12	· Sealing ring	I.D.=26mm
	466421	16	· Sealing ring	I.D.=16mm
	422413	2	· Sealing ring	I.D.=11mm
36	471481	40	Screw	
37	471813	1	Valve cover, with oil filler cap	
38	471426	1	Valve cover	
39	465961	4	Nut	
40	471856	4	Sealing ring	Included in gasket kit.
41	471520	2	Gasket	Included in gasket kit.
42	421753	1	Oil filler cap	
43	955126	3	· Screw	
44	866979	1	Oil filler cap	With connecting pipe for crankcase house ventilation.
45	955126	3	· Screw	
46	1275379	1	Gasket	
47	3838635	1	De-carbonizing kit	SEE GROUP 99
	877599	1	Overhaul kit	SEE GROUP 99