

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876548	6	Cylinder liner kit	2085	SN-XXXXXXXXXX/97292
3827380	6	Cylinder liner kit		SNXXXXXXXXXX/97293-
	6	• Cylinder liner		SNXXXXXXXXXX/97292
	6	• Cylinder liner		SNXXXXXXXXXX/97293-
	6	• Piston		
3978588	6	• Piston pin		(477927)
914525	12	• Lock ring		
271159	6	• Sealing ring kit		
	6	• • Sealing ring		
	6	• • Sealing ring		
	12	• • Sealing ring		
876542	6	• Piston ring kit		
	6	• • Oil scraper ring		
	6	• • Piston ring		
	6	• • Piston ring		
270115	6	Big end bearing kit	2085	STD
270116	6	Big end bearing kit		U.S=0,25mm
270117	6	Big end bearing kit		U.S=0,51mm
270118	6	Big end bearing kit		U.S=0,76mm
270119	6	Big end bearing kit		U.S=1,01mm
270120	6	Big end bearing kit		U.S=1,27mm
270432	7	Main bearing kit	2085	STD. SN-XXXXXXXXXX/97292
270433	7	Main bearing kit		U.S=0,25mm. SN-XXXXXXXXXX/97292
270434	7	Main bearing kit		U.S=0,51mm. SN-XXXXXXXXXX/97292
270435	7	Main bearing kit		U.S=0,76mm. SN-XXXXXXXXXX/97292
270436	7	Main bearing kit		U.S=1,01mm. SN-XXXXXXXXXX/97292
270437	7	Main bearing kit		U.S=1,27mm. SN-XXXXXXXXXX/97292
276894	7	Main bearing kit		STD D. SNXXXXXXXXXX/97293-
276895	7	Main bearing kit		U.S=0,25mm. SNXXXXXXXXXX/97293-
276896	7	Main bearing kit		U.S=0,51mm. SNXXXXXXXXXX/97293-
276897	7	Main bearing kit		U.S=0,76mm. SNXXXXXXXXXX/97293-
276898	7	Main bearing kit		U.S=1,01mm. SNXXXXXXXXXX/97293-
276899	7	Main bearing kit		U.S=1,27mm. SNXXXXXXXXXX/97293-
276754	1	Thrust washer kit	2085	STD D. SN-XXXXXXXXXX/97292
276755	1	Thrust washer kit		O.S=0,10mm. SN-XXXXXXXXXX/97292
276756	1	Thrust washer kit		O.S=0,20mm. SN-XXXXXXXXXX/97292
276757	1	Thrust washer kit		O.S=0,30mm. SN-XXXXXXXXXX/97292
276890	1	Thrust washer kit		STD D. SNXXXXXXXXXX/97293-
276891	1	Thrust washer kit		O.S=0,10mm. SNXXXXXXXXXX/97293-
276892	1	Thrust washer kit		O.S=0,20mm. SNXXXXXXXXXX/97293-
276893	1	Thrust washer kit		O.S=0,30mm. SNXXXXXXXXXX/97293-
276816	2	Gasket kit, cylinder head	2016	(275779)
	2	• Gasket		
465784	12	• Sealing ring		
466421	16	• Sealing ring		
422413	2	• Sealing ring		
276130	6	Copper sleeve kit, fuel injector	2016	
477928	1	• Spray sleeve		
466405	1	• Rubber ring		
466420	1	• Steel ring		
466922	1	• O-ring		
876625	1	Gasket kit, exhaust manifold		
477059	1	• O-ring		
847778	2	• Gasket		
848163	1	• Gasket		
947620	2	• Gasket		
876623	1	Gasket kit, induction manifold	3511	

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
424612	2	• Gasket		
925071	1	• O-ring		
424619	2	• Gasket		
471682	1	• Gasket		
864723	4	• Sealing ring		
949805	2	• O-ring		
469508	1	• Sealing ring		
466739	4	• Sealing ring		
925094	2	• O-ring		
876618	1	De-carbonizing kit, fuel system		
11994	2	• Gasket		
947281	4	• Gasket		
947620	15	• Gasket		
969011	16	• Gasket		
876955	1	Gasket kit, turbo connect.		
420641	1	• Gasket		
421324	1	• Gasket		
424630	1	• Gasket		
424631	1	• Gasket		
469601	1	• Sealing ring		
470993	1	• Gasket		
471626	2	• Sealing ring		
831622	3	• Gasket		
842913	4	• Sealing ring		
864722	1	• Sealing ring		
864723	1	• Sealing ring		
864789	2	• Gasket		
948883	1	• Gasket		
866148	1	• O-ring		
866255	1	Overhaul kit, turbo	3668	
	2	• Bushing		
	4	• Lock ring		
	3	• Piston ring		
	1	• Thrust bearing		
	1	• Oil deflector		
847643	1	• O-ring		
	1	• O-ring		
	4	• Screw		
	4	• Washer		
	1	• Nut		
955270	8	• Screw		
	4	• Washer		
	4	• Segment		
	8	• Screw		
276156	1	Overhaul kit, oil pump	1036	FOR 864760
470347	4	• Bushing		
941907	5	• Spring washer		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	1	• Shaft, with gear		
	1	• Shaft, with gear		
276835	1	Overhaul kit, circulation pump	1215	(276803)
	1	• Shaft		
421549	1	• • Shaft		
471499	1	• • Ball bearing		
958811	1	• Sealing ring		
471493	1	• Lock ring		
471495	1	• Lock spring		
471497	1	• O-ring		
1674237	1	• Cover		
1676432	1	• Sealing ring		
1675808	1	• Impeller		
468249	1	• Shaft		
925095	1	• O-ring		
477059	1	• O-ring		
469982	4	• Sealing ring		
975673	1	• O-ring		
471626	1	• Sealing ring		
471637	1	• Sealing ring		
471708	1	• Sealing ring		
875737	1	Overhaul kit, sea water pump	3572	
11013	2	• Ball bearing		
812959	1	• Washer		
812964	1	• Deflector		
812968	1	• Sealing ring		
825735	1	• Lock ring		
845795	1	• Sealing ring		
959931	5	• Screw		
847230	2	• Lock ring		
876602	1	Impeller kit, sea water pump	3572	
865390	1	• Impeller		
812966	1	• Sealing washer		
825728	1	• Gasket		
876618	1	De-carbonizing kit, additional decarbonizing	2016	
466740	1	• Sealing ring		
469456	12	• Protecting ring		
469982	3	• Sealing ring		
471520	2	• Gasket		
471626	2	• Sealing ring		
471637	1	• Sealing ring		
471708	1	• Sealing ring		
471856	9	• Sealing ring		
477059	1	• O-ring		
478074	12	• Valve cap		
1543579	1	• Sealing ring		
421121	2	• Gasket		
876619	1	Gasket kit, additional recondition		
11994	2	• Gasket		
18677	1	• Gasket		
61822	1	• Rubber plug		
240450	1	• Sealing ring		
421158	3	• Sealing ring		
421629	1	• Sealing ring		
423123	1	• Sealing ring		
424580	1	• Sealing ring		
466405	6	• Rubber ring		
466739	4	• Sealing ring		
466874	6	• Sealing ring		

