



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876548	6	Cylinder liner kit		
2		6	· Cylinder linerAmbac-actuator		
3	271159	6	· Sealing ring kit		
4	876542	6	· Piston ring kit		
5		6	· Piston		
6	477927	6	Piston pin		(421033)
7	914525	12	Lock ring		
8	466878	X	Shim		TH=0,20mm. Shims to adjust the cylinder liner level.
	466114	X	Shim		TH = 0,30mm. Shims to adjust the cylinder liner level.
	466184	X	Shim		TH = 0,50mm. Shims to adjust the cylinder liner level.
9	864936	6	Connecting rod		CLASSIFIED
10	465815	12	· Screw		
11	471364	12	· Bushing		
12	477116	1	Crankshaft		
13	422253	1	· Woodruff key		
14	471528	1	Gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	465779	1	Hub		
16	420124	1	Washer		
17	470366	1	Screw		
18	865243	1	Vibration damper		
19	421796	8	Screw		
20	270115	6	Big end bearing kit		STD D
	270116	6	Big end bearing kit		U.S=0,25mm
	270117	6	Big end bearing kit		U.S=0,51mm
	270118	6	Big end bearing kit		U.S=0,76mm
	270119	6	Big end bearing kit		U.S=1,01mm
	270120	6	Big end bearing kit		U.S=1,27mm
21	270432	7	Main bearing kit		STD D
	270433	7	Main bearing kit		U.S=0,25mm
	270434	7	Main bearing kit		U.S=0,51mm
	270435	7	Main bearing kit		U.S=0,76mm
	270436	7	Main bearing kit		U.S=1,01mm
	270437	7	Main bearing kit		U.S=1,27mm
22	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		O.S=0,10mm
	276756	1	Thrust washer kit		O.S=0,20mm
	276757	1	Thrust washer kit		O.S=0,30mm
23	950677	1	Pin		
24	848350	1	Flywheel		
25	420314	1	· Gear ring		(420067)
26	465826	6	Screw		